

FIRE BOSS

SERVICE MANUAL

For

2-PLACE FIRE BOSS AT-802 CONVERSION

on

WIPLINE 10000 MODEL FLOATS



1700 Henry Ave. - Fleming Field

South St. Paul, MN 55075

U.S.A.

PHONE: (651) 209-7191

Mobile: (651) 253-7172

Fax: (651) 457-7858

EMAIL: info@firebossllc.com

www.firebossllc.com

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FIRE BOSS 2-PLACE 10000 SERVICE MANUAL
LOG OF REVISION

REV · NO.	PAGES	DESCRIPTION	DATE
A	All	Initial release of the 2-Pilot Fire Boss Service manual.	6/25/09
B	65, 69, 70	Added information regarding rivet replacement to Section 12. Added guidance and Figure 11.7 regarding allowable maintenance holes in the float bulkheads.	11/22/10
C	Cover page 76, 78, 79, 80	Updated cover page telephone numbers Changed 200 hr Insp. Interval to Annual Insp. Auxiliary Finlet inspection section 9.2 was 10.2	10/8/12
D	85	Add green grease as an approved grease.	4/18/2013
E	13, 15-19, 26, 41, 46, 55, 57, 90, 92	Added additional information regarding Spin-On Filter assembly including inspection intervals, updated numbering in Section 1 and added Means for Leveling Section 1.10, updated figure 8.1, corrected Hyd. fluid level, Updated maintenance procedures in Section 9.2, Changed finlet inspection interval and added additional inspection.	8/21/14
F	88, 90	Added Shear Torque Chart, PR 1440 C Sealant and Tef-Gel.	5/26/2015
G	3, 18, 86, 88	Added Dow Corning DC4, Corrosion X, and Mobil Aviation Grease SHC 100 to approved product list, modified torque limit section	12/4/2015

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INTRODUCTION

This manual describes the general servicing and maintenance for the Model 10000 float, on the Air Tractor AT-802A aircraft. Includes hull, landing gear, and scooping systems. For services and repairs not covered by this manual contact Wipaire Customer Service.

The service products referred to throughout this manual are described by their trade name and may be purchased from the Wipaire Parts Department.

To contact Wipaire for technical support or parts sales, call, write or email:

Wipaire, Inc.
Customer Service
1700 Henry Avenue – Fleming Field
South St. Paul, MN 55075
(651) 306-0459
Fax: (651) 306-0666
Website: www.wipaire.com
Email. CustomerService@wipaire.com

1.0 GENERAL

1.1 AIRPLANE

The airframe of the Fire Boss is adapted from the Air Tractor AT-802 agricultural airplane. It is an all-metal, low cantilever wing design. It is powered by a Pratt and Whitney PT6A-67F turboprop engine of 1600 SHP. The airframe is detailed in Air Tractor publications.

To create this fire suppression version of the airplane, a number of changes to the landplane were incorporated:

1. Amphibious floats with hydraulically actuated water scoops are installed.
2. The Air Tractor Fire Retardant Delivery System (FRDS) is utilized.
3. The Air Tractor foam system and controls are utilized.
4. Additional foam tanks in the floats supplement the standard firewall tank.
5. Changes to the hopper venting system are incorporated.
6. A new upper instrument panel is added to contain some of the scoop related and system controls and indicators.
7. A bilge pumping system and a water in floats warning system are incorporated.

These changes will be briefly discussed in the following paragraphs.

1.2 FLOATS

The model 10000 amphibious float is an all aluminum constructed float with 12 watertight compartments of approximately 10,000 pounds buoyancy. As a part of the float installation, the following additional changes are made to the landplane:

1. The hydraulic landing gear retraction system components and cockpit controls are added.
2. The cockpit landing gear controls and emergency hand pump and system are added.
3. The float water rudder retraction system and cockpit controls are added. The water rudders are locked center when retracted for improved directional stability. The 2-Place model has electric water rudder retracts.
4. A ventral fin is added for improved directional stability.
5. Two auxiliary finlets are added to each side of the horizontal stabilizer to improved directional stability - Four total per aircraft.
6. The vertical fin is sealed to the fuselage/stabilizer top for improved directional stability.
7. The open fuselage structure near the landplane tail-wheel mount is faired over for improved directional stability.
8. Pump-out cups on float top deck are placed between each float watertight compartment to pump out any water in floats before flight.
9. Vortex generators are added to the wing upper surface leading edges for improved longitudinal controllability.
10. Vortex generators are added to the horizontal stabilizer upper surface leading edges for improved longitudinal controllability and stall speed reduction.
11. Vortex generators are added to the aft area of the canopy for improved stall controllability and stall speed reduction.
12. Flow energizers are added to the wing.
13. The elevator trim/servo tabs incorporate a 1-inch chord extension for improved longitudinal controllability.

1.2-1 FLOAT HULL MAINTENANCE

General

The float structure side, top skins, and bottom skins are 6061-T6 aluminum and extrusions are 6061-T6 aluminum, (keel, chine, etc.). Skins are alodined and primed after being cleaned and acid-etched. Exterior is finished with a urethane color paint or equivalent.

Float Handling, Jacking, and Aircraft Towing

To jack the floats for servicing tires, brakes, or doing retraction tests, it is recommended that a floor type jack (three ton minimum.) be used. These jacks are commonly used for truck repair. The jack should be positioned on the keel centerline on the first bulkhead forward of the step. Example is shown on the picture preceding this text. The jack should contact the keel squarely and if room permits, slip a board between the jack and keel. Raise the float slowly, making sure the aircraft stays balanced. After raising, block up the keel in several places and lower the jack. Raise only one float at a time with the opposite float landing wheels chocked. Position a sawhorse under main and after body keel to keep aircraft from tipping fore and aft.



When towing the amphibian aircraft, tow lugs (2) are provided on underside of the front spreader bar (outboard ends). A rigid "V" frame can be fabricated to attach to these lugs and aircraft towed with a tractor. Wipaire Parts has this tow bar available.

On water, the aircraft may be towed with a rope bridle arrangement from these lugs.

A lifting apparatus that will pick the aircraft up by 4 points will facilitate lifting of the entire aircraft on floats from a ceiling hoist. Two points are provided on aft cockpit sides. Two points are the engine mount at the firewall on each side. A lifting beam that will pick up all four points is available at Wipaire Parts Dept or a drawing of one can be provided.

1.3 AMPHIBIAN LANDING GEAR SYSTEM

The landing gear incorporated within the amphibious floats on this airplane is retractable, quadricycle type with two swiveling nose (or bow) wheels and four (4) (two (2) sets of dual) main wheels. Air-oil shock struts on the two main landing gear assemblies provide shock absorption.

The main landing gear has dual 8:50 x 10 8-ply tires and the nose landing gear has one 6:00 x 6 8-ply tire. The gear system is hydraulically actuated and driven by two hydraulic pumps. Brakes are hydraulic and have a caliper on each main wheel for a total of four brakes.

Steering on land is accomplished by differential braking. The nose wheels are full castering.

Landing gear extension and retraction is accomplished by two (2) electrically-driven hydraulic pumps and four (4) hydraulic actuators (one (1) for each gear). The hydraulic pumps are located in fuselage aft of cockpit and the hydraulic actuators are located adjacent to each gear. Hydraulic system fluid level should be checked periodically by viewing the sight glass for fluid level in the upper one-third of the range. If fluid is low, fill with MIL-H-5606 or equivalent. Filter screens are installed on each pickup tube inside of hydraulic reservoirs and there are also 3 external 10 micron filters as well. Clean filter screens and elements every 100 hours.

Per Service Letter 103, a Spin-on Type filter assembly with a Baldwin Filter has been incorporated to facilitate additional filtering of the hydraulic system. Replace Baldwin filter if pop out gage has been released indicating bypass has been activated due to clogged filter or at time of annual inspection.

Landing gear operation is initiated by movement of the landing gear handle. When the handle is repositioned, hydraulic pressure in the system will drop and pressure

switches will automatically turn on the hydraulic pump motors to maintain operating pressure in the system. When the gear cycle is completed, the pump will automatically shut off. If the pressure in the system drops to a preset value, the pressure switches turn the pump motors back on and build up the pressure to the limit again. Eight (8) position-indicator lights four (4) gear UP and four (4) gear DOWN are provided to show landing gear position. Two (2) additional indicator lights show when the landing gear pump motors are operating.

1.3.1 LANDING GEAR HANDLE

The landing gear handle controls a hydraulic selector valve within the control unit on the left-hand side of cockpit by fuel shut-off handle and has two (2) positions (UP and DOWN LAND) which give a mechanical indication of the gear position selected. From either position, the handle must be pulled out to clear a detent before it can be repositioned.

1.3.2 INDICATOR LIGHTS

Ten (10) indicator lights are mounted on the landing gear control unit adjacent to the landing gear handle. Four (4) blue indicator lights, labeled NOSE and MAIN (left-hand lights for the left float and right-hand lights for the right float), show by their illumination that the landing gear is up and locked. The four (4) green indicator lights, labeled NOSE and MAIN (left-hand lights for the left float and right-hand lights for the right float), are illuminated when the landing gear is down and locked. Neither set of lights is illuminated when the landing gear is in transit. Two (2) red indicator lights, labeled PUMP ON 1 and 2 illuminate when current is supplied to the landing gear motors. If the motors continue running during flight or on and off repeatedly, the motors should be shut off by pulling AMPHIBIAN PUMP 1 AND AMPHIBIAN PUMP 2 circuit breakers. Continual running of the motors can result in premature motor failure. Prior to landing, the circuit breakers should be pushed in to reactivate the circuits. Troubleshoot hydraulic problem per section 3.1.

1.3.3 LANDING GEAR OPERATION

To retract or extend the landing gear, pull out on the landing gear handle and move it to the desired position. When the handle is positioned, pressure on the hydraulic system reduces to where the hydraulic motors automatically turn on. The motors power the hydraulic pumps and actuate the gear actuator for each gear. During operation of the landing gear motors the PUMP ON 1 and 2 indicator lights are illuminated. When the gear cycle is completed, pressure builds up in the hydraulic system and automatically shuts off the hydraulic motors. Each gear operates independently of the other, and therefore, the position lights illuminate at various times.

1.3.4 EMERGENCY PUMP HANDLE

An emergency hand pump is located on the floor to the left side of the seat for use in the event the normal hydraulic system fails. This hand pump may be used to retract or extend the land gear. Prior to utilizing the emergency hand pump, pull the AMPHIB PUMP 1 and 2 circuit breakers to deactivate the electric hydraulic pumps. Select UP and DOWN using the normal landing gear selector handle. Pump the attached handle back and forth (approximately 400 cycles). When a gear reaches

the selected position, its indicator light will illuminate. After all four (4) gears are in the selected position there is a noted increase in resistance of hand pump operation.

1.4 SCOOP SYSTEM

The Wipaire 802 Fire Boss has two water scoops, one in each float. The scoops are three inches in diameter and are hydraulically operated by the 1000 psi float hydraulic system. The hydraulic system has an accumulator to enhance the speed of scoop deployment and retraction. The scoops complete down or up cycle in approximately one second. A trigger switch located on the front of the control stick grip controls the scoops. Pulling in the top of the trigger switch puts the scoops down. Releasing the trigger switch puts the scoops back up (pulling on the bottom of the trigger switch operates the smoke system; see Air Tractor Flight Manual).

The scoop system master switch is located on the glare shield panel and has three positions, auto, off, and manual. When manual is selected, the scoops move to the down position and remain there as long as the trigger switch is depressed; when the trigger switch is released, the probes move back to the up/stowed position.

CAUTION!!

In the manual position, it is possible to overflow the hopper.

When auto is selected, the pilot may select how many gallons he wants to scoop by rotating the fill level selector knob located to the right side of the hopper quantity and fill level readout window (hopper quantity is on the top reading and the selected fill level is on the bottom). When the quantity reads approximately 255 gallons the hopper empty (the scale starts at that number) with auto selected, the scoops will go down when the rocker switch is depressed and move back up automatically when the quantity selected is reached (with the rocker switch still depressed). If the rocker switch is released before the quantity is reached, the scoops will move back up. If the pilot wants to abort the scoop operation once it is initiated, simply releasing the rocker switch will put the scoops back up, such as in an emergency or other unplanned occurrence. Scoop up and scoop down lights are provided that indicate scoop position via a pressure switch that illuminates the lights. The scoop lights (2) can be tested utilizing the test switch on the left side of the glare shield panel.

1.5 FOAM SYSTEM

The Wipaire 802 Fire Boss foam system consists of up to three tanks. The original 18-gallon firewall tank can be supplemented by an additional 30 U.S. gallon tank in each float (at sta +1) of which approximately 28 U.S. gallons is usable in the automatic mode. In the manual mode all 30 gallons are usable. A total of approximately 74 U. S. gallons can be delivered to the hopper (in the automatic mode) utilizing the foam control panel located on the left side of the cockpit just below the fire gate computer. In the manual mode, a total of 78 gallons can be delivered to the hopper. The float tanks are optional and one or both can be removed depending on the type of operation. (Tank and floor 50 lbs at +1.0 each float)

To use fluid stored in the float tanks, it is necessary to pump fluid from the float tank to the fuselage firewall tank. This transfer can be accomplished manually or automatically by selecting the appropriate position with the left and right foam control switches located on the glare shield panel. When manual "on" is selected, fluid will be pumped via the electric pump located on the top of the tank to the firewall tank. The pump does not shut off when the tank is full. In the event of an over flow, fluid would be pumped back down to the tank.

When auto is selected, the float tank transfer pump will come on at approximately 7 gallons of fluid remaining in the fuselage tank. It will shut off automatically when the fuselage tank is approximately 2/3 full or whenever the selected float tank has about 2 gallons remaining.

The left and right transfer systems can be used individually or simultaneously as desired. Whenever a foam transfer pump is operating, the appropriate green Pump On light will illuminate (manual or auto). The Pump On lights can be tested utilizing the test switch on the left side of the glare shield panel.

1.6 VENT AND OVERFLOW PROTECTION

The original 802-hopper vent/door has been modified to allow for a greater venting volume during scooping operations. The original 3-inch Air Tractor vent located on the aft right side of the fire gate is supplemented with the addition of a 5-inch vent that exits at the right aft side of the rear fire gate fairing. In the event of an overflow during scoop operations, a spring loaded relief valve door is located directly aft of the main drop vent door. Water will exit the hopper to the right and forward of the cockpit windshield. The pilot can see ahead out of the left side of the windshield during an overflow condition.

The door spring needs approximately 40 pounds of pressure to open. To check this, use a hand held spring type scale. Locate scale to the center of door on outside edge.

NOTE

Before opening the main vent door for access, the door bracing turnbuckles (located inside the hopper just below the vent door) need to be disconnected. They are accessible with the drop vent door open (1 on each side).

1.7 HARD LANDING AND DAMAGE INVESTIGATION

After a thorough cleaning of the suspected damaged area, all structural parts should be carefully examined to determine the extent of damage. Frequently the force causing the initial damage is transmitted from one member to the next causing strains and distortions. Abnormal stresses incurred by shock or impact forces on a rib, bulkhead or similar structure may be transmitted to the extremity of the structural member, resulting in secondary damage, such as sheared or stretched rivets, elongated bolt holes or canned skins or bulkheads. Points of attachment should be examined carefully for distortion and security of fastenings in the primary and secondary damaged areas at locations beyond the local damage. Inspect aircraft tubes in area of float fitting attach for sign of bending, cracked welds, or any other signs of damage.

1.8 HARD LANDING AND DAMAGE INVESTIGATION

The outside of the float should be kept clean by washing with soap and water. Special card should be taken to remove engine exhaust trails, waterline marks, and barnacle deposits. After saltwater operation, washing with fresh water should be done daily with special attention to hard-to-reach places such as: seams, wheel well, etc.

Alternatively, water taxiing in FRESH WATER at step-speed with the water scoops in the DOWN position and the fire gates OPEN can help to flush the entire system. This method is especially recommended as a daily cleaning for operators scooping in saltwater.

OPERATORS SCOOPING SALTWATER ARE STRONGLY CAUTIONED – RINSING THE ENTIRE AIRCRAFT & FLOATS WITH FRESH WATER INSIDE AND OUTSIDE AT THE END OF EACH DAY IS CRITICAL. FAILING IN THIS CLEANING WILL SEVERELY SHORTEN THE LIFE OF THE FLOATS.

The float interior should be flushed if saltwater enters the compartments. If the floats are being stored inside, remove inspection covers so the interior will dry out.

THE ABOVE CLEANING TECHNIQUES ARE VITAL FOR KEEPING CORROSION TO A MINIMUM. SALTWATER OPERATIONS AND ENVIRONMENT ARE STRONGLY LINKED TO CORROSION AND MUST BE ADDRESSED PROACTIVELY.

1.9 CORROSION

Corrosion is a reaction that destroys metal by an electrochemical action that converts metal to oxide. Corrosion is accelerated when in contact with dissimilar metals such as aluminum and steel, or any material that absorbs moisture like wood, rubber, or dirt.



The primary means of detection of corrosion is visual. The most obvious sign is a corrosive deposit of white powder. Other signs are discoloration of the metal surface or bubbles and blisters under the painted surface. Light corrosion may be removed by light hand sanding or chromic acid. Moderate and severe corrosion (blistering, flaking, and pitting) may be removed by heavy sanding or grinding, and applying chromic acid. If significant loss of skin material thickness will result after corrosion treatment, reinforcement or replacement of the affected area may be necessary.

After removing the corroded area, restore area to original finish (prime and enamel). BOESHIELD T9, Corrosion X, or ACF-50 may also be applied to stop corrosion. Refer to manufacturer's instructions for application instructions.

Maintaining the float inside and outside finishes by washing after saltwater operations will help protect the float from corrosion. Periodically all hardware should be covered with a waterproof grease or Paralketone. Under saltwater conditions, bolts should be removed at least once a year and grease reapplied to the shafts, heads and nuts.

**THE ABOVE CLEANING TECHNIQUES ARE VITAL
FOR KEEPING CORROSION TO A MINIMUM. SALTWATER
OPERATIONS AND ENVIRONMENT ARE STRONGLY LINKED TO
CORROSION AND MUST BE ADDRESSED PROACTIVELY.**

1.10 MEANS FOR LEVELING

The airplane is leveled to "level flight attitude". See Float Handling, Jacking, and Aircraft Towing section of this manual. The airplane should be in this level position for aircraft weighing and other maintenance/installation items that require the aircraft to be in level flight attitude. The airplane is in level flight attitude when the top (right next to the side of the fuselage) of the L/H Main Gear Float Attach Fitting on airplane is at an angle of 5 degrees (tail down) from level. To measure this angle, use an electronic level placed atop the Main Gear Float Attach Fitting on airplane. On aircraft equipped with the aluminum engine air scoop on the bottom of the cowl (non-ram air induction system), there are two small screws provided on the left hand side of the engine air scoop that provide a level reference. When a bubble level is aligned with the heads of these screws, the bubble level will indicate level when the aircraft is level.

2.0 MAIN AND NOSE GEAR OPERATION, REMOVAL AND SERVICE

2.1 DESCRIPTION AND OPERATION

Retraction and extension of the main and nose landing gear is effected by a hydraulic actuation system shown schematically in figure 2.1.

The gear system is hydraulically actuated and driven by two hydraulic pumps located in the fuselage station 159.5.

A pressure of between 525 and 1250 psi is maintained in the supply line. When the pressure falls below 525 psi, the pressure switch activates the pump solenoid, providing power to the pump. When the pressure reaches 1150 1250 psi, the pressure switch deactivates the solenoid and the pump motor stops. Figure 2.2 shows the electrical schematic of the system. A check valve on the output side of the pump retains pressure in the system while the pump is off. The pump has an internal relief valve, which directs oil back to the pump reservoir when the line pressure exceeds 1450 psi. The system also has an internal relief valve to protect against thermal expansion when line pressure exceeds 2000 psi.

A cockpit mounted control valve accomplishes the selection of gear up or gear down. Each float gear has individual indicator lights on the control valve allowing the pilot to confirm that each gear has fully retracted or extended. An emergency hand pump is provided, in case of total electric pump failure, or loss of fluid. The reservoir has additional hydraulic fluid, available only to the hand pump.

The main gear is mechanically locked in both up and down positions. Locking and unlocking is effected utilizing a small amount of lost motion of the actuator rod. Retraction takes place when pressure is exerted on the actuator piston driving the collar along the slide tube. The lock is tripped when the follower slides up the contoured track in the actuator as shown in figure 2.4. A reverse process affects extension. Gear position light proximity switches are closed when the appropriate hook (containing the magnetic material) nests over the locking bar.

Shock absorption for the main landing gear is provided by a hydraulically dampened air spring. Figure 2.5 shows the main components. The oil and air share a common chamber. When the oleo is collapsed, the oil is forced through the main orifice, compressing the air in the upper cylinder. Extension reverses this process. The extended oleo is initially set at the factory to 250 psi no load. In-field adjustment of air pressure and oil volume is described in section 2.2

The nose gear has an over-center down lock. Retraction occurs when pressure is applied to the forward face of the actuator piston and the carriage is drawn along the tracks in the nose box as shown in figure 2.9. Gear position light proximity switches are closed when the piston containing the magnetic material has reached either end of its travel.

The nose gear consists of composite fiberglass beams that are attached at the bottom to castoring blocks. Inside the block is a castoring pin that is set into the machined fork assembly. The castoring pin allows the nose wheel to pivot in a complete circle. The geometry is such that no shimmy dampers are necessary. A spring loaded ball rides in a groove machined in the castoring pin. This groove as a round pocket on the back face with the result that the cam provides retention of the pin the block and self-centering of the wheel. A thrust bearing is on top of the castoring pin, along with a lower bearing.

2.2 SERVICE – NOSE GEAR

The nose gear pivot assembly should be cleaned and greased every 25 hours or more frequently whenever in water for extended period of time. Nose gear tracks to be lightly greased. Apply grease to a cloth on a stick or rod and run along tracks inside of the nose box, both sides.

The nose gear pivot bearings are matched to bearing and race. If replacement is necessary, replace entire bearing. The nose wheels contain grease zerks for the wheel bearings. They should be greased every 25 hours.

Nose tires are standard 6:00 x 6, 8-ply, inflated to 50 +/- 5 psi.

2.3 NOSE BOX TRACK WEAR

Due to the wear the roller/slide block places on the track as the gear are retracted, the block needs to be measured for the amount of wear. The tolerance for wear is .070 inches. If the wear is, or is less than the limit, it can still be used. If the wear in the track is greater than .070 inches, the block must be replaced. This check is to be done every annual Insp. and is part of the maintenance checklist.

On the 10000 Series Floats Gear Track P/N 13A07104 (-001 LT -002 RT)

2.4 SERVICE – MAIN WHEELS AND BRAKES

Grease nipples are provided on all wheels and bearings and should be greased every 25 hours or after an extended period of time in the water. Water/heat resistant grease is recommended.

The dual piston brakes need no special care other than to maintain the brake disc free of rust, which causes premature brake lining wear. Bleeding is carried out in the usual manner from the bottom up. Although, since the line is "T"ed to the double brake, one must remember to bleed one segment of the Y first, then finish the entire job through the remaining segment.

Main wheel tires are standard 8:50 x 10, 8-ply type III aircraft tires, inflated to 50 +/- 5 psi. (Refer to figure 2.10)

2.5 SERVICE – MAIN GEAR OLEO

Oil Level - The correct level is best set by draining and refilling with the correct quantity of fluid (1900 ml). This should be done with the oleo removed from the float. **CAUTION:** Release air pressure and remove air valve before attempting to service oleo. After filling, refit valve and cap, then pressurize to 250 psi. (Note: Use only MIL-H-5606 hydraulic fluid.)

Air Pressure – The correct air pressure is 250 psi (+/-10 psi) on a fully extended oleo (no load) or it can be inflated to approximately 3-4 inches on an unloaded aircraft while sitting static on level ground.

Seals – Seals should be replaced whenever the oleo is disassembled or leaking.

CAUTION: Release air pressure and remove air valve before attempting to disassemble oleo. The seals are standard “O” rings whose part numbers are depicted in figure 2.5

NOTE:

When reinstalling the main gear oleo bolts, tighten so oleo is free to rotate.

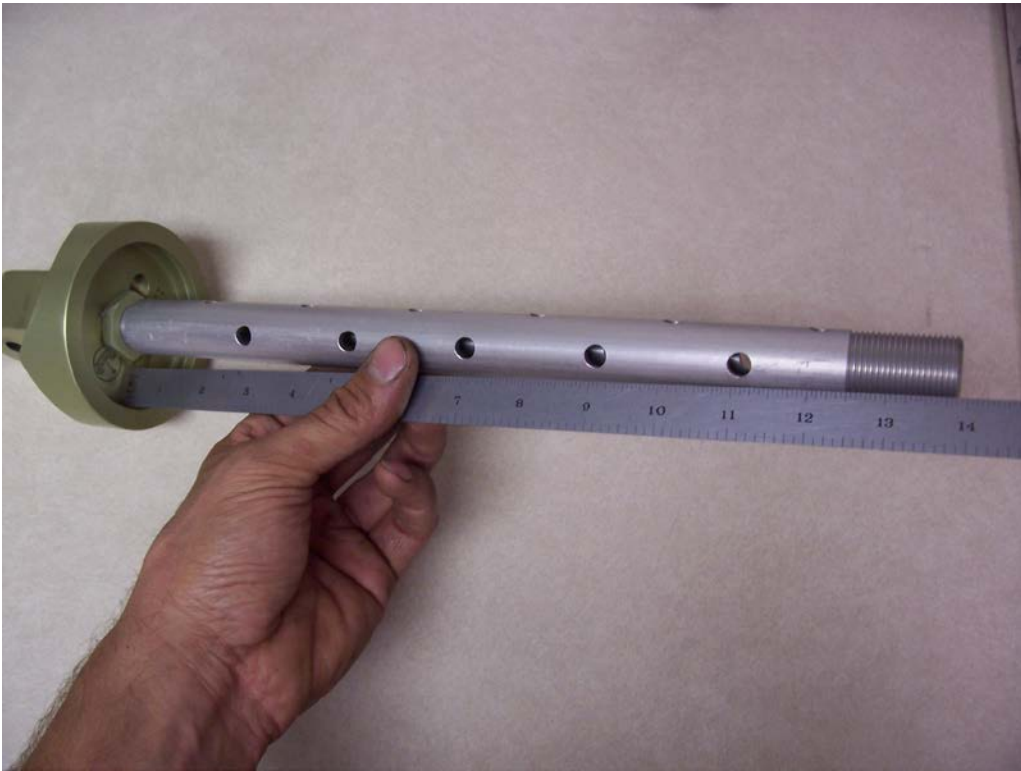
Shock Strut Servicing

NOTE: RELEASE PRESSURE IN STRUT BEFORE DISASSEMBLY!!

1. Disassemble the strut, removing both end caps. Take apart the gland section and metering pin so the parts can be easily inspected for wear and replacement parts can be installed as needed.



2. Inspect all parts carefully after cleaning for wear and scoring, especially the piston, gland section, and the inside of the outer cylinder. Also make sure to check the bushings in the end-caps for wear and security.
3. The metering tube does not need to be taken apart from the end-cap of the inside cylinder unless extensive cleaning is desired. If it is disassembled:
 - a. To return the metering tube height and condition to factory preset, first apply blue Loctite to the threads of the inner end-cap threads that hold the metering pin for added security until next removal.
 - b. The metering pin is threaded until the measurement from the floor of the inside of the end-cap to the end of the inserted metering tube is 12.037 inches if the new T-seals are being used and 11.937 inches if the old style O-rings are used.
 - c. Tighten the associated jam nut at that end and stake it for added security.
 - d. Set this metering tube assembly aside and move on to next steps.



4. On the other end, install the metering pin with Loctite onto the end-cap and tighten to approx. 30 ft./lbs.
5. Install outer T-seal to end-cap with Vaseline. Also lube the inside of the outer cylinder where the end-cap seats for ease of assembly.

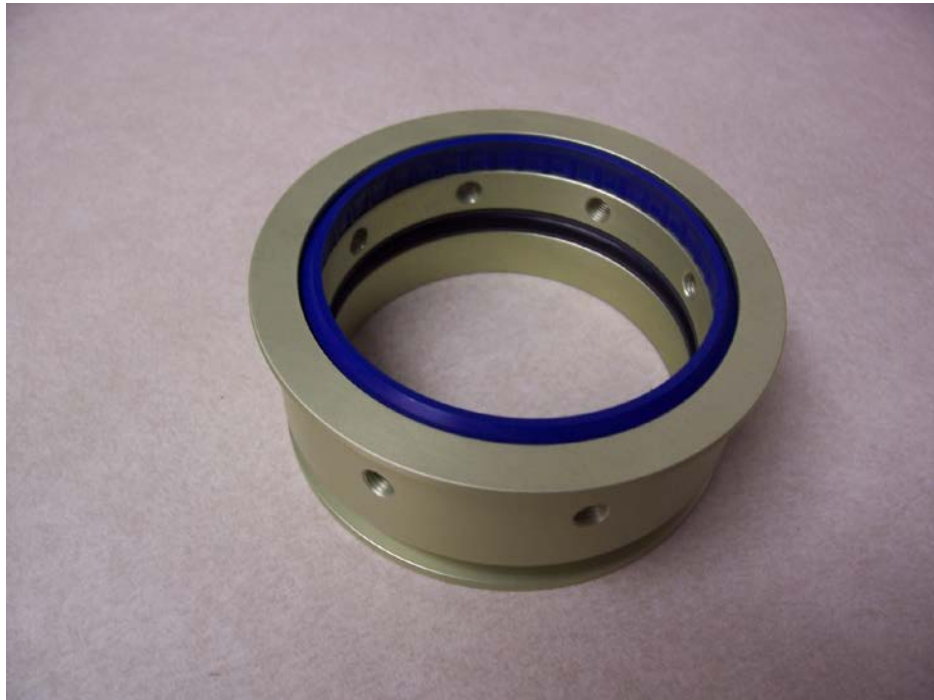
NOTE: Use Vaseline or equivalent as it dissolves in hydraulic fluid.



6. Install the end-cap bolts with gasket sealer on the threads for added security. Tighten to 25-30 in./lbs. making sure not to over-tighten, damaging the T-seal. Set this part of the unit aside and move on to next steps.



7. To assemble the gland assembly, insert the inside T-seal and wiper, again using Vaseline on the T-seal.
 - a. The gland must be installed from the end-cap side (this is the side without the holes).
 - b. Lube the outside of the inner cylinder with hydraulic fluid for ease of assembly.
 - c. Install the T-seal into the end-cap, again using Vaseline for lube.
 - d. Install the inner cylinder into the end-cap (the end of the tube without holes).



8. For piston install, place the piston onto the metering tube using hydraulic fluid for lube to prevent damage to the threads.
 - a. Using a spanner wrench, tighten the piston to the inner cylinder.
 - b. Install the jam nut onto the piston end of the metering tube and stake for security.
 - c. Install the 2 T-seals onto the exterior of the piston and gland, and lube with Vaseline.



9. Gently clamp the outer tube end in a vise and add 1900 ml of hyd. fluid (5606 or equivalent).
10. Lube the inside of the outer cylinder where the gland and the piston will rest.
11. Install the inner cylinder into the outer assembly, making sure that the gland is seated against the piston.



12. Re-install the center bolts using gasket sealer.



13. Install the O-ring onto the fill/drain plug before installing the plug onto the end-cap and tighten.



14. Install the O-ring onto the Schrader valve and install onto the outside of the end-cap.

NOTE: Align Schrader valve 180 degrees from the Placard.

**NOTE: Double check the plugs and bolts for proper
Installation and security before adding gas charge.**

15. Fill the strut with nitrogen to 250 psi +/- 10 psi and close the valve and cap.



2.6 SERVICE NOSE AND MAIN GEAR RAMS

Lubricate the nose and main gear cylinder mounting flanges with MIL-H-5606 Hydraulic Fluid thru the oilers. The nose has a flip-lip type oiler and the mains have a ball-needle type oiler. The purpose is to wet the felt wiper so it pre-lubes the penetration rams and enables the seals inside to work and not become damaged over time.

2.7 ADJUSTMENT/TEST

2.7.1 NOSE GEAR

Adjustment of actuator stroke is provided at the ends of the piston rods.

The length of the nose gear rod is adjusted such that the over-center knuckle (brass) rollers just bottom out on the down side and the piston just bottoms out on the mounting flange at the same time.

The up stops nests in the up-stop bolt. See figure 2.9 and 2.10 for locations and assembly.

Nose gear proximity switches are located on clips that are mounted on the outer cylinder body, one on each end. The most forward switch is for the gear down lights and most aft is for the gear up position lights. Set the proximity switch mounting clip along outer cylinder body to a position such that the light goes out when the over-center track is about ¼ inch from bottomed position while traveling in the up

direction. Lights should come on about 1/8 inch from the bottomed position while traveling in the down direction.

The cylinder piston has a magnet that will activate the proximity switches.

2.7.2 MAIN GEAR

The main gear actuator cylinder is not adjustable. These are pre-set at the factory to ensure that the main gear is locked at the end of each stroke and that correct indication is given on the cockpit console. The up and down lock may be adjusted so the lock is fully engaged by adjusting the set screws shown in figure 2.4. Loosen the jamb nut adjust and tighten jamb nut.

The service intervals on the Main Gear Actuators should be every 25 hours if the aircraft is regularly taxiing on sand and gravel. Otherwise they should be cleaned and serviced according to the checklists from the back of this manual. Clean the slide tube with clean solvent remove any build up of dry or dirty lubricants. Inspect the slide tube for erosion and/or nicks and protrusions caused by gravel or debris being thrown by the Main Landing Gear tires. Grease the actuator mechanism with HCF grease, p/n 605, or equivalent and wipe the slide tube down with a clean rag soaked in lubricant.

The main gear proximity switches are located on each end of the gear stroke. The forward switch is located on the forward side of the gear tunnel. It is accessible through the top deck access cover. The aft proximity switch is located on the float bulkhead just aft of the wheel well, accessible through the float top deck cover.

The main gear proximity switches are adjusted loosening the mounting screws and positioning them as such that the light goes out when the lock hook is raised about 1/8 inch off its nested position and comes on again upon nesting.

2.7.3 BLEEDING HYDRAULIC SYSTEM AFTER SERVICE

The system automatically bleeds, provided sufficient oil is maintained in the reservoir. To check the fluid level, fill the reservoir with hydraulic oil and cycle the gear. You should notice that the reservoir level drops significantly when the system pressure builds as the accumulator is filling with fluid. You will have to add more fluid at this time. Conversely, when opening a connection in the system a discharge of fluid under pressure will occur as the accumulator empties itself. Once the accumulator is full the fluid level should be maintained in the upper one third (1/3) of the sight glass. If the reservoir empties (i.e. fluid disappears in sight glass) stop the cycle by pulling the circuit breaker on the control panel. Fill the reservoir again and complete the cycle. Continue this procedure until the fluid level in the reservoir stabilizes (it will vary in level between up and down positions). If the fluid level continues to decline during gear cycles, check for external leaks. Generally, the fluid level in the sight glass should be about ¾ full when the gear is down.

2.7.4 HYDRAULIC ACCUMULATOR SERVICE

The accumulator is pre-charged with nitrogen to a pressure of 225 psi. If recharging becomes necessary (slower than normal probe retraction time of 1 second). Recharge with dry nitrogen gas to a pressure of 225 psi.

2.8 MAIN AND NOSE GEAR REMOVAL AND DISASSEMBLY

2.8.1 REMOVAL OF MAIN GEAR OLEO

Jack the aircraft by method described in section 1.2. With main wheels off the ground (both sides), run the gear up so that the main carriage is approximately 2 inches forward of down lock position. This must be accomplished to remove the top oleo bolt. In order to remove the lower bolt, it is necessary to remove the wheel on the head side of the bolt.

2.8.2 REMOVAL OF MAIN GEAR RETRACTION CYLINDER

Relieve pressure in system, place gear selector handle in neutral position (lever between up and down), and remove hydraulic lines. Remove end cap from end of cylinder. Drain fluid. Remove forward end of cylinder from bulkhead flange. Remove both cylinder support rings from the bulkhead. **NOTE:** Piston to be in the up position for cylinder removal. Remove cylinder from piston and up through top float inspection cover. To remove the piston, remove top inspection cover on top forward end of gear tunnel, accessible from the top float inspection cover forward of the step. Pull back piston to expose top of carriage in center of access cover. Remove .25 dia. retention bolt. Remove piston by pulling aft. See figure 2.6 for part breakdown.

2.8.3 REMOVAL OF MAIN GEAR DRAG LINK

Remove drag link from trunnions on step bulkhead. Axle is heat shrunk to drag link and is not removable.

2.8.4 REMOVAL OF NOSE GEAR TROLLEY ASSEMBLY FROM NOSE BOX

Gear must be in down position. Unbolt the spring from the trolley. Relieve the pressure in system, place gear selector handle in neutral position (lever between up and down), and remove rear hydraulic line. Remove (4) bolts on forward end of cylinder. Drain fluid. Pull aft to expose internal piston rod. Loosen jamb nut on forward side of cylinder ram at rod end. Turn piston from aft side of nose box out of rod end. Push on trolley assembly to unlock and remove the bottom thru-bolts. Slide out of nose box. **Note:** On installation, adjust piston so it bottoms out on aft flange at the same time as the bearings when nose gear is in locked position. Also note orientation of trolley blocks. The side with the most edge distance from hole is to go toward each other on inside of trolley. (See figure 2.9 for details).

2.8.5 REMOVAL OF NOSE GEAR BOX

Remove bolts securing forward box from nose bulkhead. Remove bolts securing aft box from bulkhead (2). Slide box out from front of float. **Note:** Sealant will have to be cut for removal and replaced when installing.

2.8.6 REMOVAL OF LOWER NOSE GEAR FROM PIVOT BLOCK

On top of pivot block, remove cotter pin from retaining nut. Remove nut. On aft side of pivot block, remove the (2) cap bolts on .25 thick cover. Remove spring. This will loosen retaining ball and lower fork will slide out. Refer to figure 2.10 for assembly.

2.8.7 TO REMOVE THE NOSE GEAR

Remove the nose gear from the nose box by unbolting the spring (4 bolts).

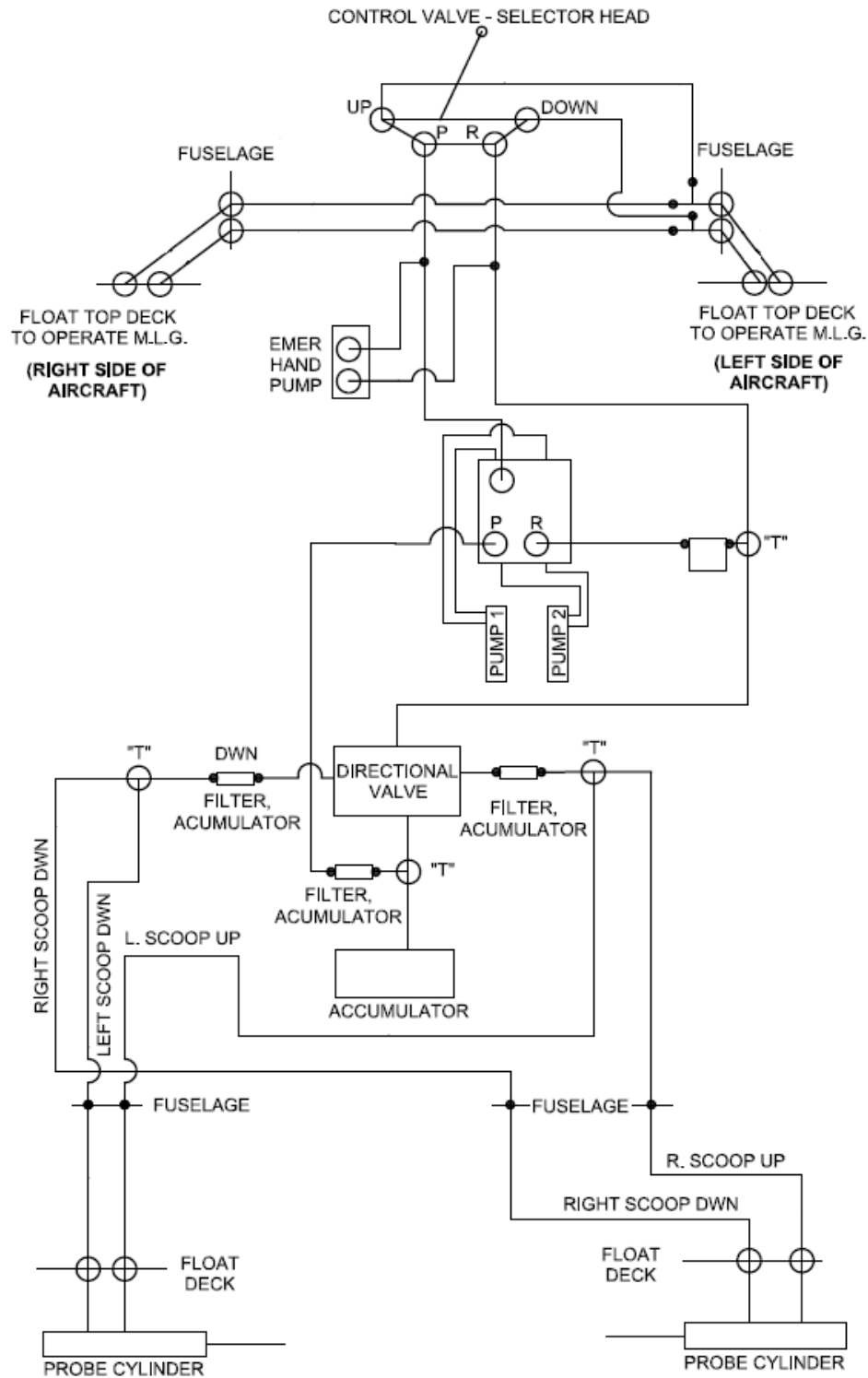


FIGURE 2.1
SCHEMATIC HYDRAULIC SYSTEM

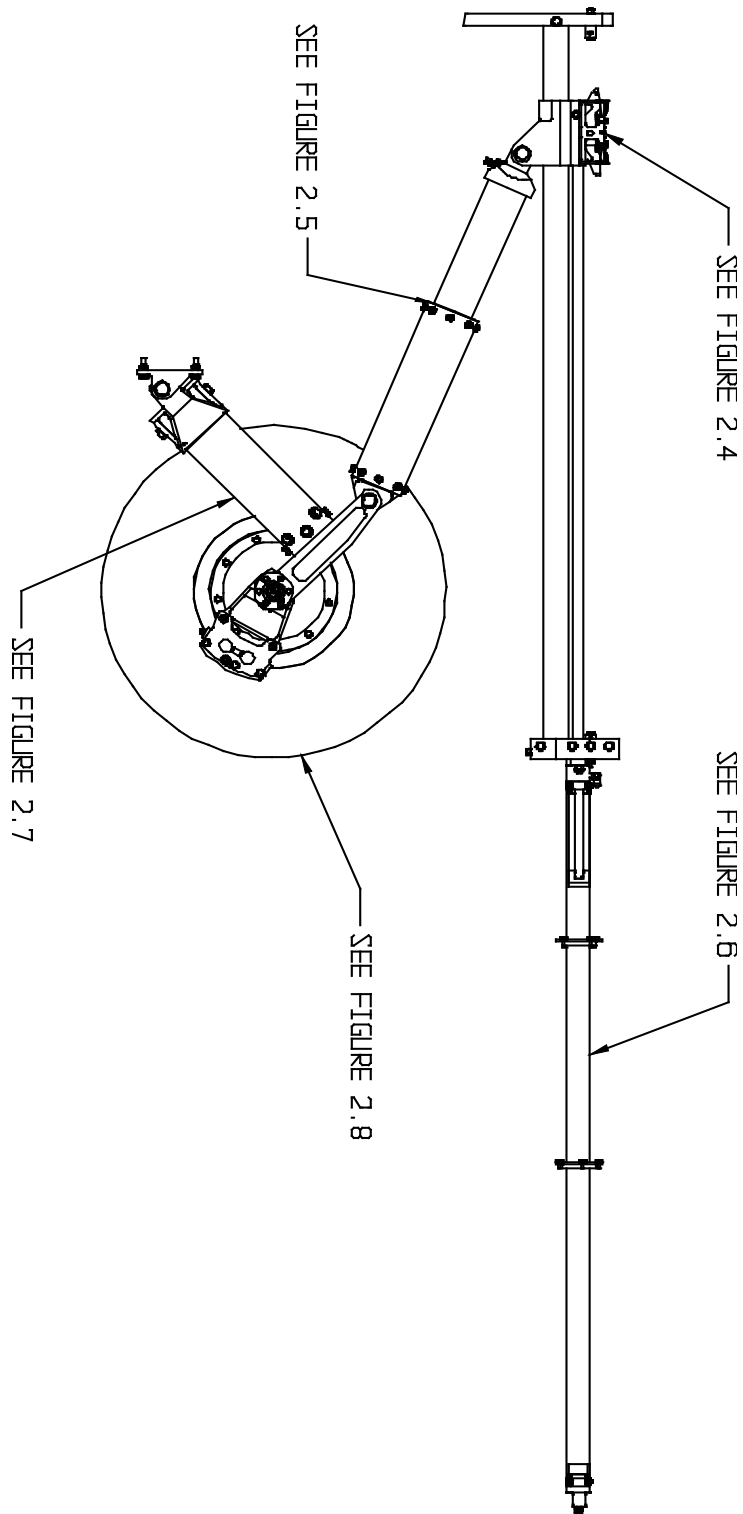


FIGURE 2.3
LAYOUT – MAIN GEAR

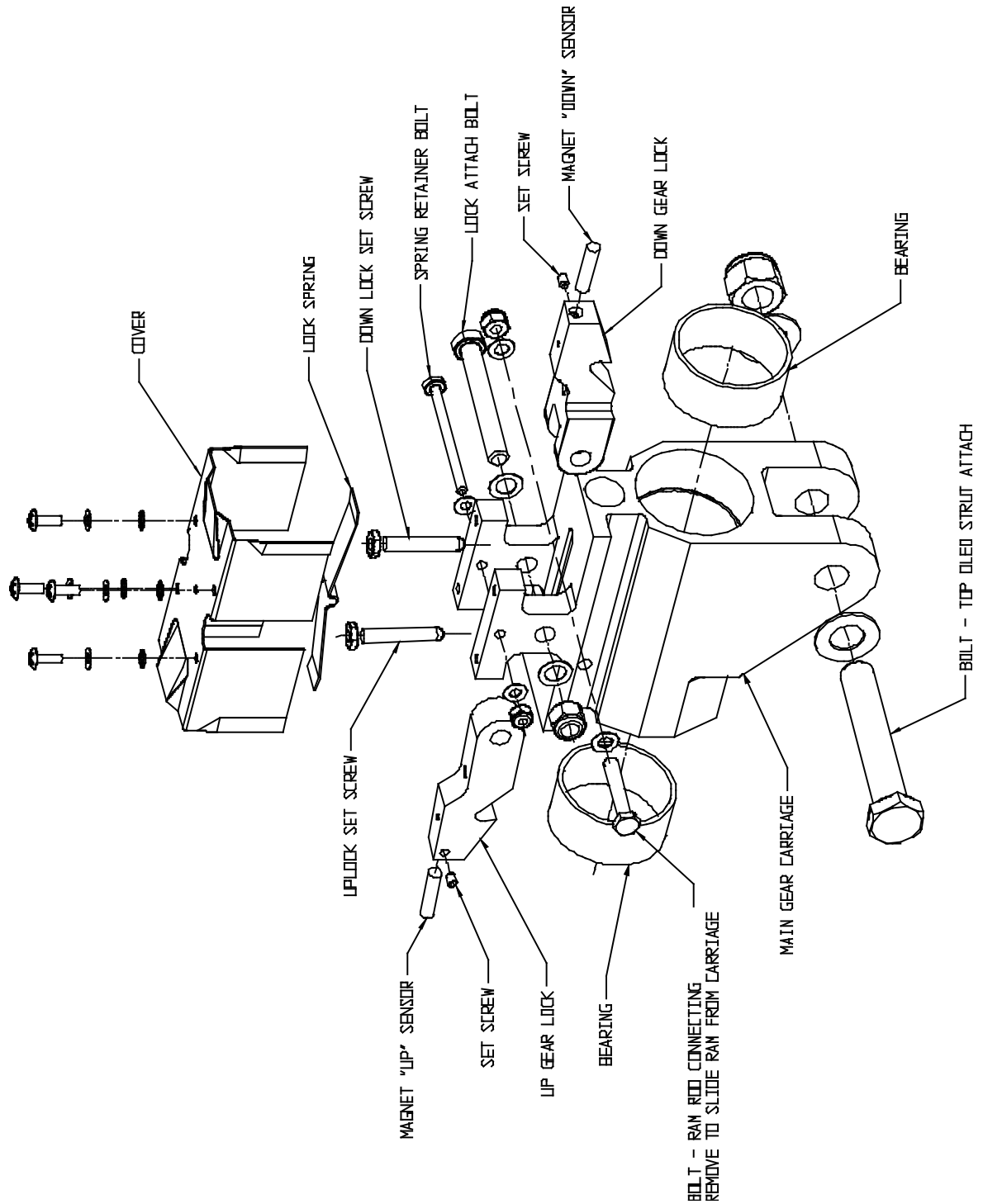


FIGURE 2.4
CARRIAGE AASSEMBLY – MAIN GEAR

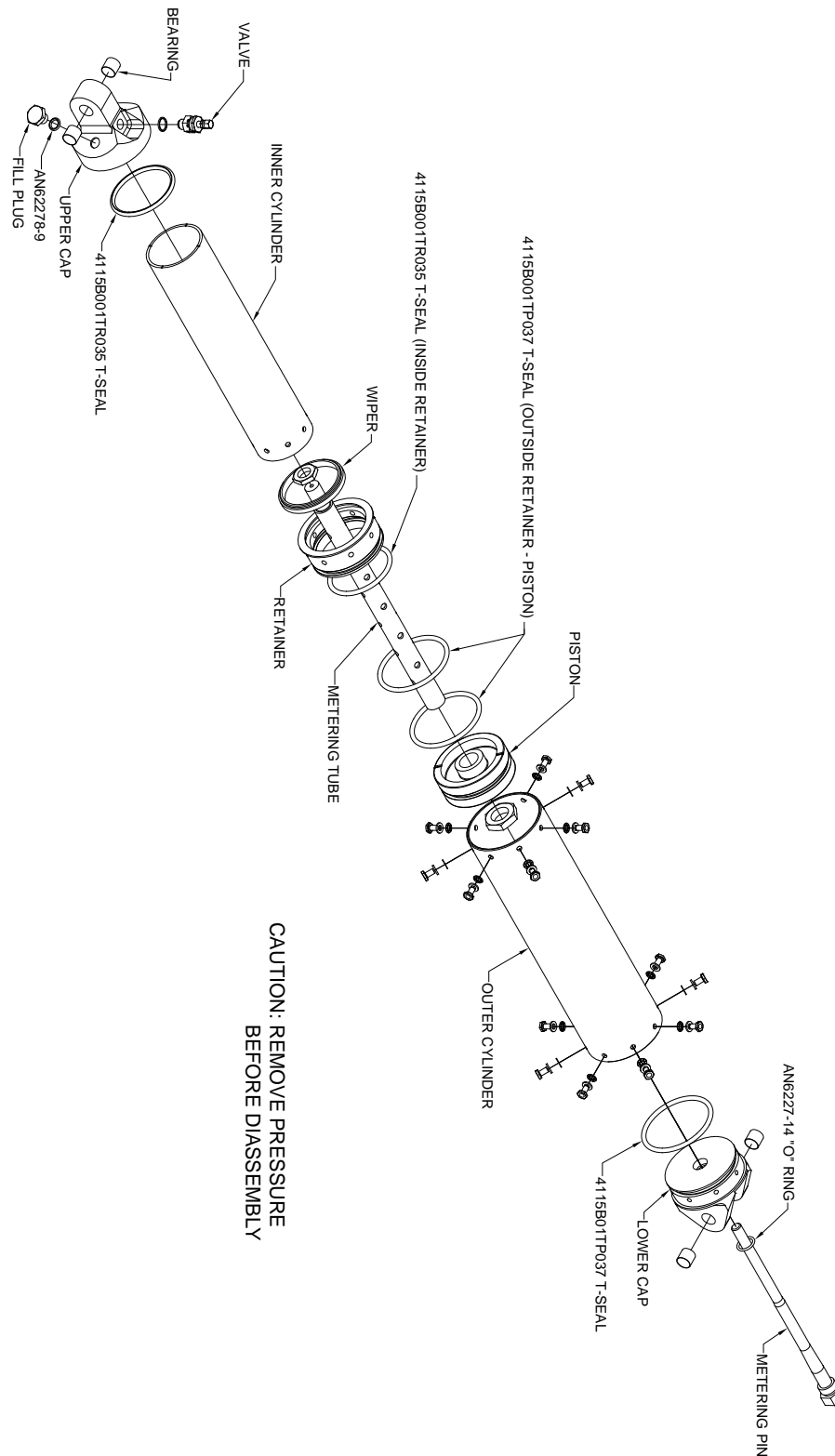


FIGURE 2.5
ASSEMBLY – MAIN GEAR SHOCK STRUT

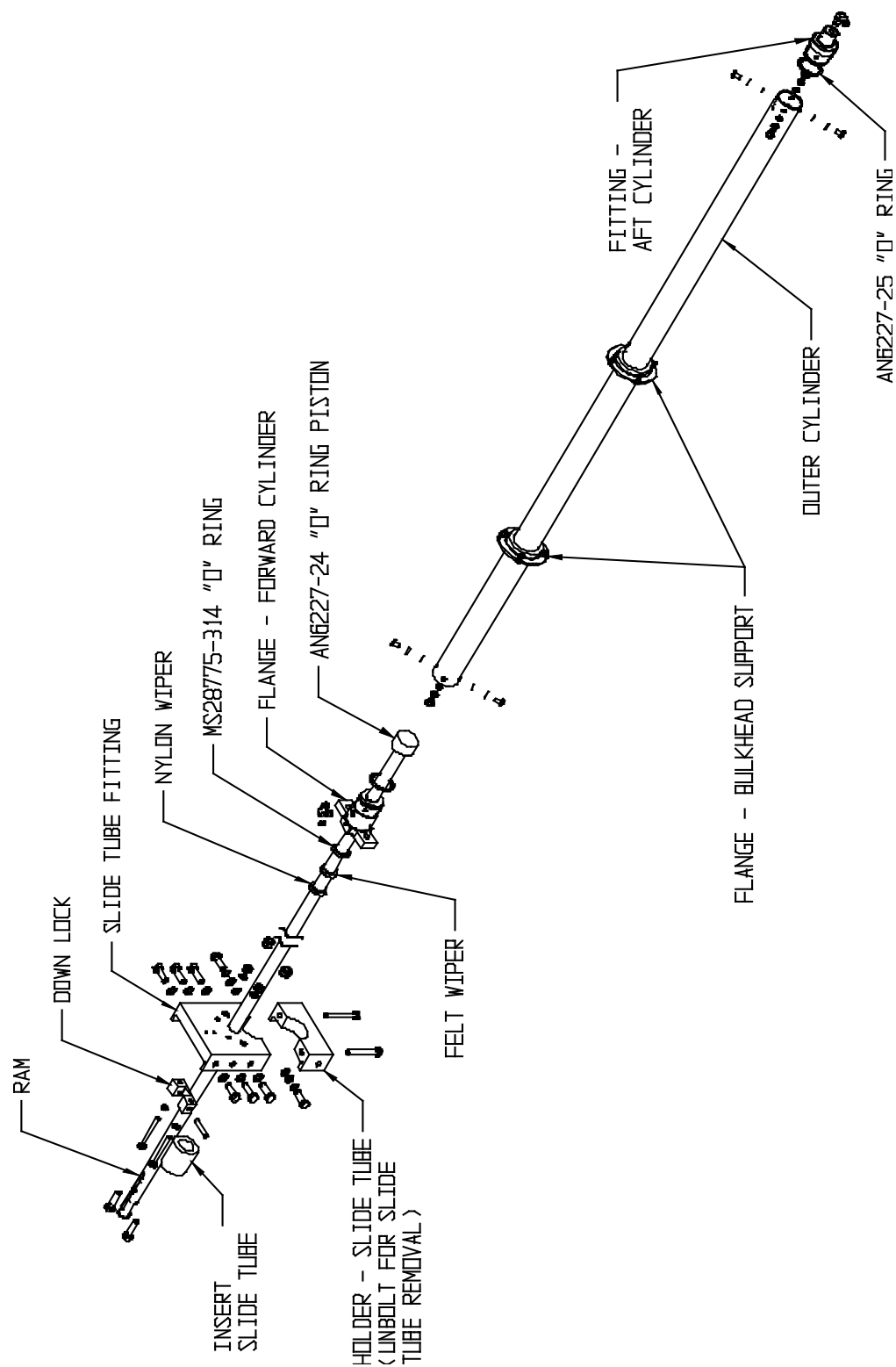


FIGURE 2.6
ASSEMBLY – MAIN GEAR CYLINDER

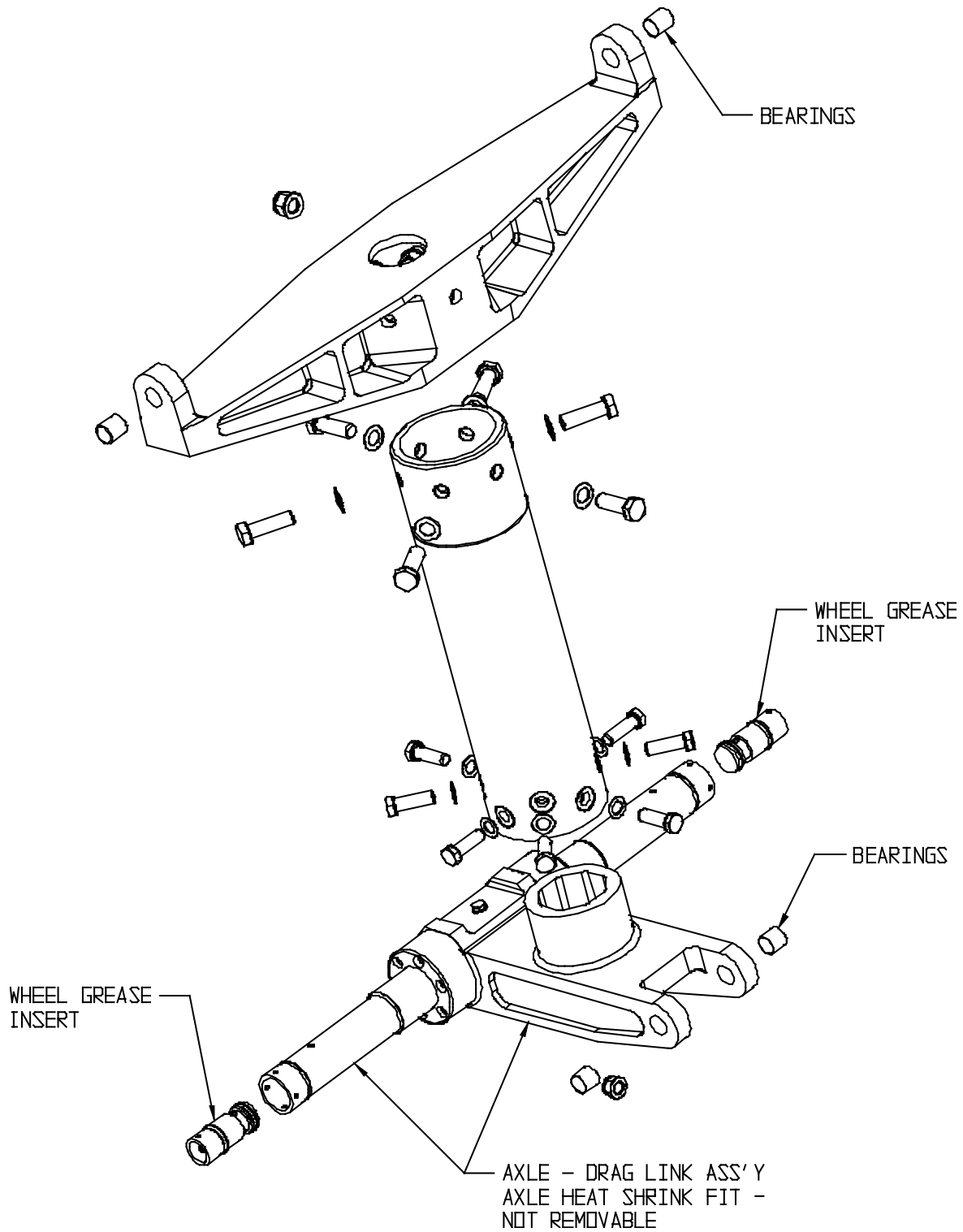


FIGURE 2.7
ASSEMBLY – MAIN GEAR DRAG LINK

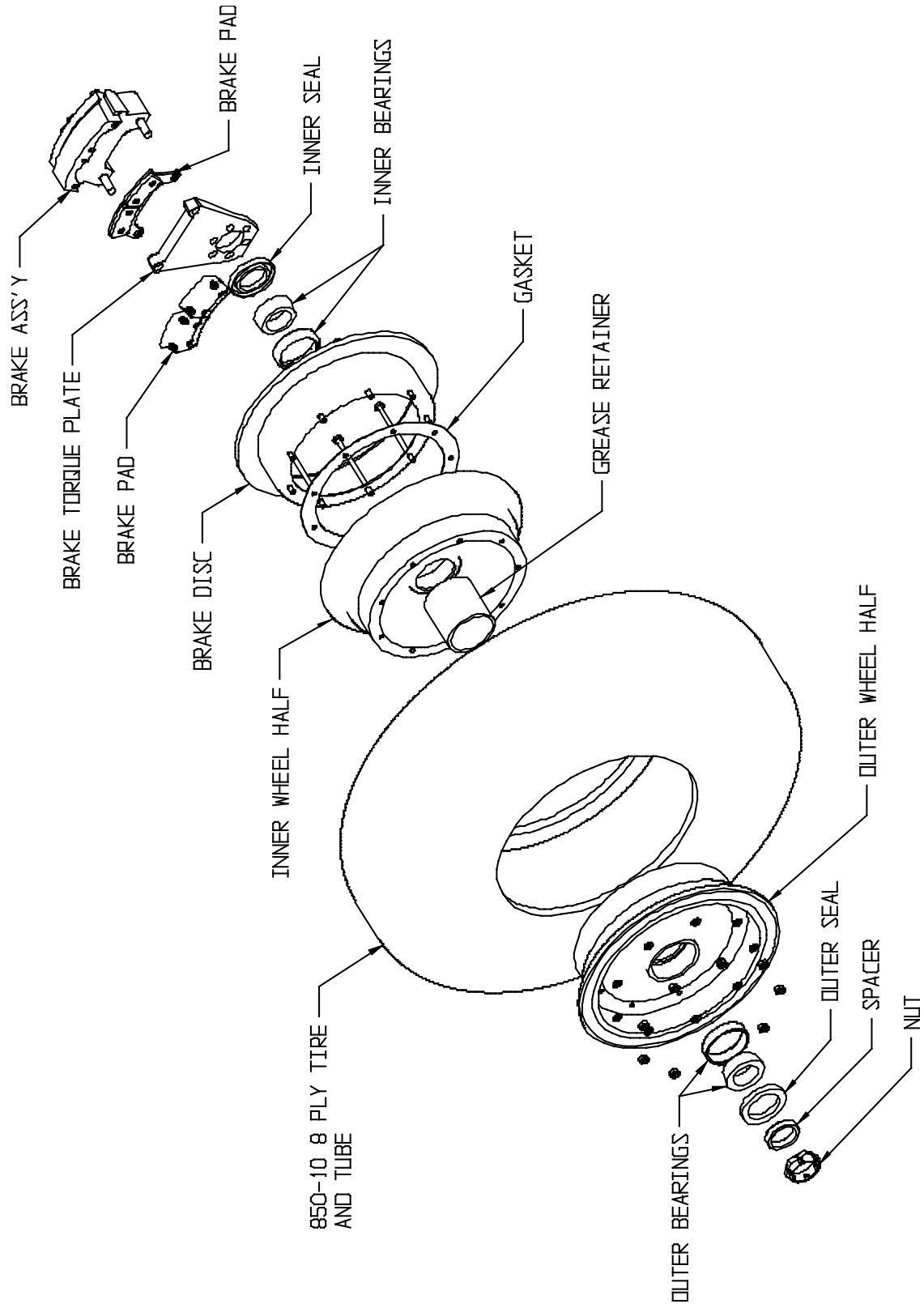


FIGURE 2.8
ASSEMBLY – MAIN GEAR WHEEL AND BRAKE

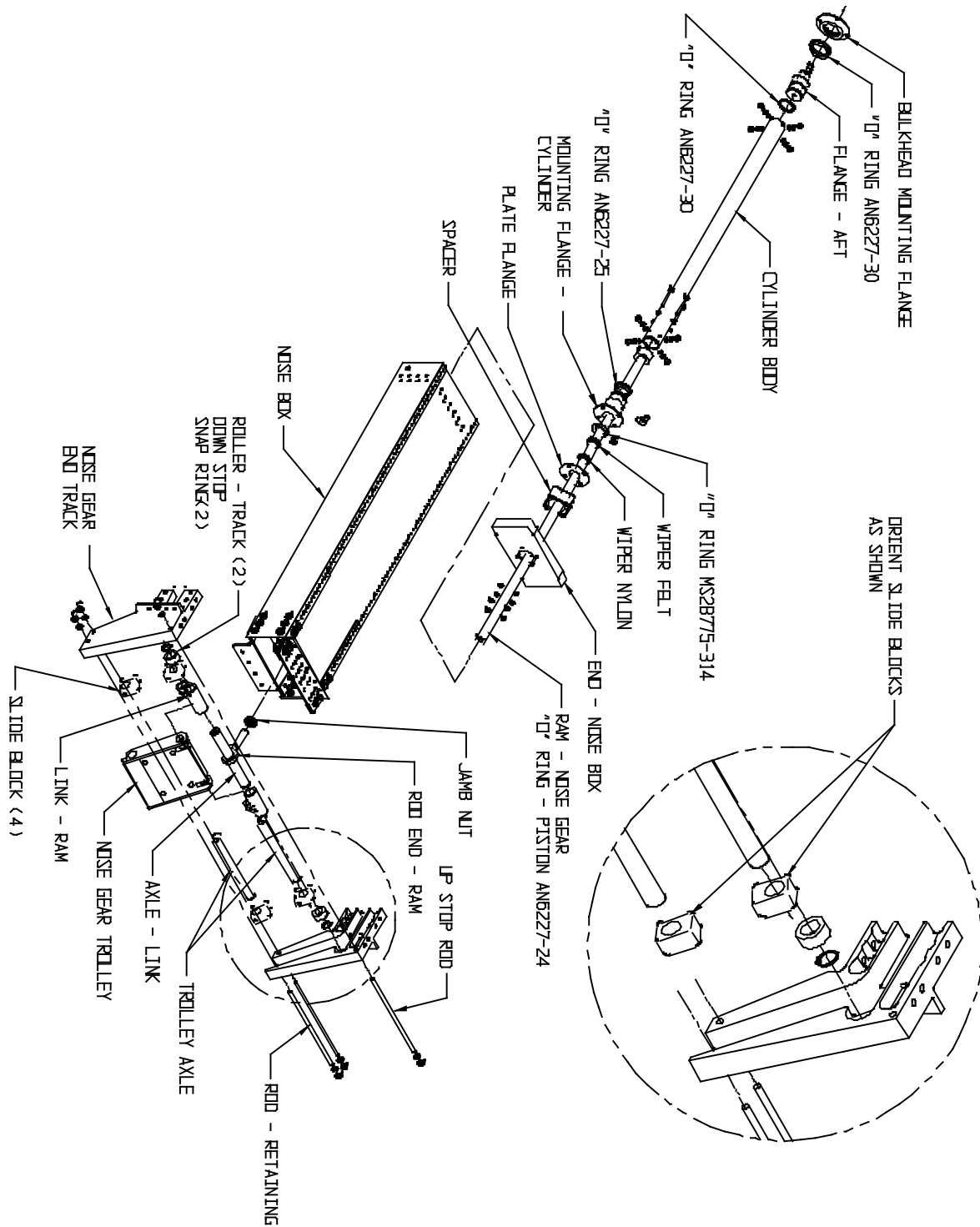


FIGURE 2.9
ASSEMBLY – NOSE GEAR BOX AND RETRACTION

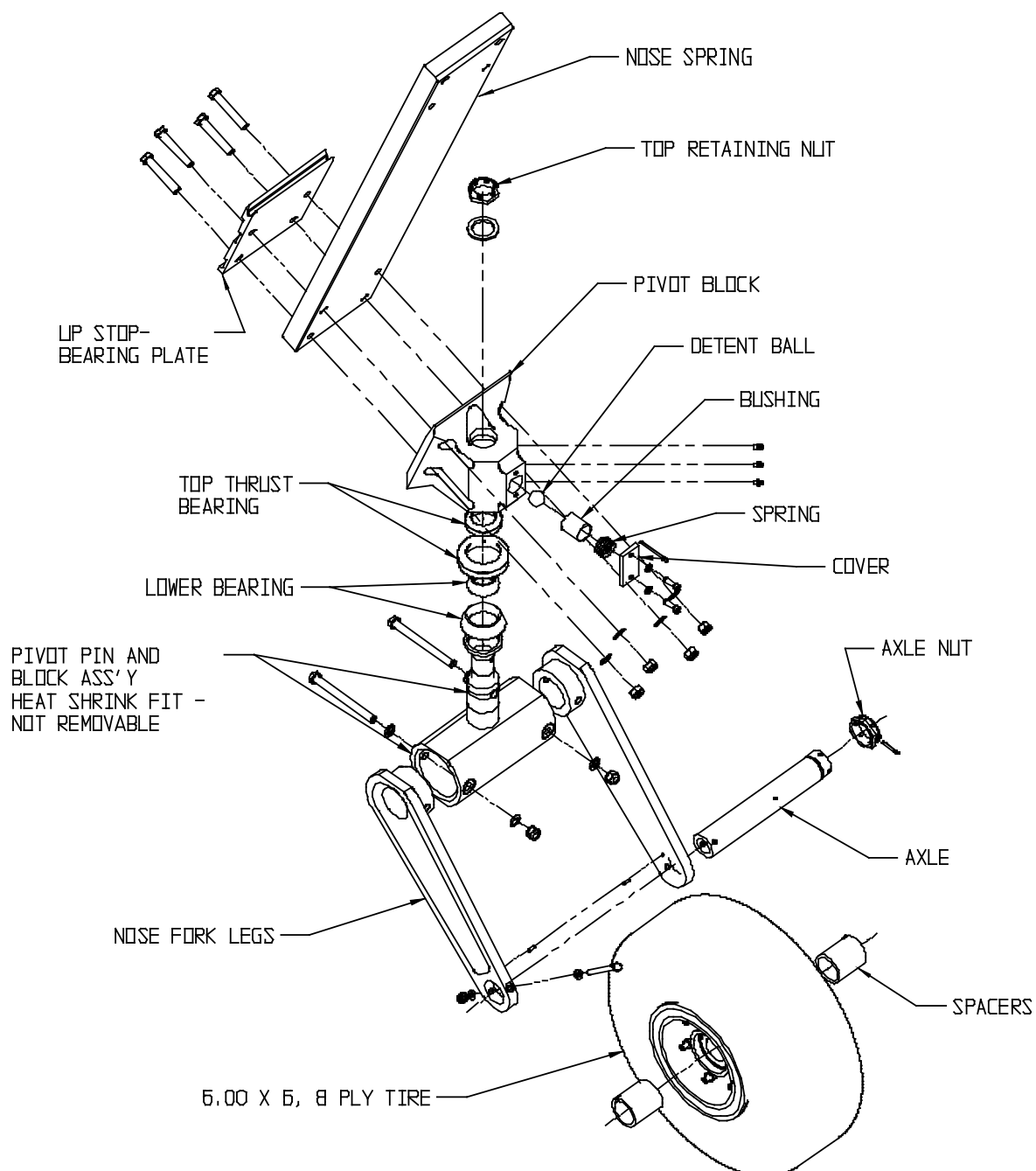


FIGURE 2.10
ASSEMBLY – NOSE GEAR LOWER END

3.0 HYDRAULIC PUMP SYSTEM, DISASSEMBLY AND SERVICE

The hydraulic pump is factory preset to the following pressures:

Pressures switch operates below 525 psi and shuts off at 1250 psi.

The pump also has an internal relief valve that opens at 1450 psi and a thermal relief valve that opens at 2000 psi. These pressures are set with factory test equipment and are recommended to be sent back for overhaul or repair.

The unit may be disassembled for cleaning.

1. Relieve the pressure in the hydraulic system by placing the gear selector handle in the neutral position.
2. On the forward lower side of the reservoir, remove drain plug to drain most of the hydraulic fluid.

NOTE: Due to the confines of the hydraulic power pack installation, the power pack will need to be lifted up and supported with a ratchet strap or something like it while loosening up the clamps that will attach it to the aircraft tubing.

This will lift the assembly up far enough to remove the reservoir.

3. Remove the (4) screws on each tank (2) on upper side of the reservoir.
4. Dump out remaining oil, and clean reservoir.
5. Unscrew stand pipe with the filter screen attached.
6. Clean filter screens.
7. If filter screens are removed from stand pipe, a new filter screen should be used.
8. Reinstall tank and install seals to top of reservoir before installing on pump.
9. Install drain plug and fill with clean MIL-H-5606 hydraulic fluid through the breather pipe.
10. Fluid level should be in the upper 2/3 of the sight gauge
11. Remove and clean all the in-line 10 micron filters located above and adjacent to the accumulator, aft of the hydraulic pumps on the pressure line.
12. If the fluid is not a clean, red color, it should be replaced with new fluid.

3.1 OPERATION TROUBLESHOOTING

1. **PROBLEM** – Powerpack does not run after gear selection.

PROBABLE CAUSE

- a. Circuit breaker has failed
- b. Pressure switch not pulling in at low cut in.
- c. Solenoid switch not pulling in.
- d. Faulty pump motor.
- e. Motor not properly grounded.

VERIFICATION AND REMEDY

- a. Reset circuit breaker.
- b. Short across pressure switch leads and see if motor runs. If motor operates, replace pressure switch.
- c. Short across solenoid pressure switch leads and see if motor runs. If motor operates, replace solenoid pressure switch.
- d. If c. above does not produce results and it is verified that voltage was actually applied to motor, it can be assumed motor is bad or not properly grounded.
- e. Check motor ground.

2. **PROBLEM** – Powerpack does not shut off after gear reaches position.

PROBABLE CAUSE

- a. Faulty pressure switch.
- b. Faulty or dirty pressure relief valve allowing insufficient pressure buildup.

REMEDY

- a. Replace pressure switch.
- b. Clean and check relief valve.

3. **PROBLEM** – Powerpack shuts off before gear reaches position.

PROBABLE CAUSE

- a. Binding or jammed gear retractor, which causes pressure to build up (and stay up), and pressure switch shuts off powerpack.
- b. Faulty or dirty pressure relief valve allowing insufficient pressure buildup.

REMEDY

- a. Repair retractor.

4. PROBLEM – Powerpack cycles on and off after gear is in position.

PROBABLE CAUSE

- a. Internal hydraulic leak.
- b. External hydraulic leak.

REMEDY

- a. Verify leak is not external by checking fluid level in reservoir and looking at couplings for oil leaks. If no external leaks are found, disconnect and cap off the hydraulic actuators one at a time and find the leaky one by process of elimination. If isolating entire system still indicates internal leak, powerpack check valve (located in pressure port of pump) is bad and needs replacement or reseating.
- b. Visually inspect lines, cylinders, and hoses and replace as necessary.

5. PROBLEM – Powerpack cycles on and off during gear cycle.

PROBABLE CAUSE

- a. Binding in retraction unit.
- b. Pressure switch cut off limit too low.

REMEDY

- a. Investigate for free operation. Check gear that retracts last.
- b. Replace pressure switch

6. PROBLEM – Slow gear operation cycle (considerably longer than 30 seconds.)

PROBABLE CAUSE

- a. Plugged oil screen.
- b. Poor electrical connection to motor.
- c. Poor motor.
- d. Worn pump gears.
- e. Low ship voltage

REMEDY

- a. Clean intake screen located inside reservoir tank.

FIRE BOSS 2-PLACE 10000 SERVICE MANUAL

- b. Connect motor direct to 24 volt source and note its operation; if good, wire connection is bad; if operation poor, motor needs overhaul.
- c. Covered in b. above.
- d. Replace pump.

7. PROBLEM – Circuit breaker pops during cycle.

PROBABLE CAUSE

- a. Wire connections bad or corroded.
- b. Bad motor brushes.
- c. Bad circuit breaker.

REMEDY

- a. Clean and protect terminal with grease.
- b. Overhaul motor.
- c. Replace circuit breaker.

4.0 SCOOP SYSTEM OPERATION, REMOVAL, AND SERVICE

4.1 DESCRIPTION AND OPERATION

Full operating information of scooping system is described in Introduction Section 1.4. The scoops (one in each float) are hydraulically operated. Hydraulic Schematic Figure 2.1 shows how the scooping system is integrated with the landing gear hydraulic system. The only moving part in the scooping system is the lower probe assembly which is actuated hydraulically by the probe jack cylinder. See Figure 4.1 for view of the entire scooping system.

4.2 ADJUSTMENT AND TEST

The lower probe assembly is set at the factory for full open and close positions. Any adjustment necessary to the probe is accomplished by adjusting the probe jack cylinder. Figure 4.2 shows a cross section of the cylinder. Remove hydraulic lines before adjusting. The adjustment for probe full open is the large bushing on the cylinder shaft. Loosen the jamb nut and adjust so lower probe seats firmly on upper scoop jamb and not loose. Bushing to bottom out on cylinder body at same time probe seats firmly on jamb. The cylinder shaft rod end adjusts the up stop. Loosen the jamb nut and turn rod end. The piston to be bottomed out inside the cylinder is when the scoop is above the lower most part of the main keel by approximately 1/8". After adjustment reconnect hydraulic lines and cycle probe for proper operation. Check if probe up and down position lights are operating properly.

4.3 REMOVAL OF SCOOP AND FILL SYSTEM

Lower Scoop Assembly and Scoop Cylinder

Remove attaching bolt for scoop assembly accessible from outside of the float. Drop down and disconnect the rod end from the probe jack cylinder. For removal of the cylinder, remove attaching bolt accessible from outside of the float. From inside of the float, remove forward top tunnel access cover. Remove hydraulic lines and remove cylinder.

Scoop Tube Assembly – Internal

Remove access covers on left and right side skins just forward of step. From these holes, unsafety clamp connecting the 2 scoop tubes. Remove forward leading edge fairings from the main gear pylon. Unclamp and remove the connecting hose to upper filler pipe. Remove the bolts attaching upper attach flange to the float top deck. Slide out scoop tube from the top. When reinstalling, check condition or replace gasket in connecting clamp.

Upper Probe Scoop Assembly

With the lower scoop and internal scoop tube removed, unbolt scoop from float tunnel. Break sealant and remove from the top. Reseal cover on reinstallation.

Filler Tube – Main Gear Pylon

Remove fairings, unbolt attaching clamps, and disconnect connecting hose. Remove hose. Before reinstalling, check condition or replace clamp chafing strips.

Fill Tube at Aircraft Tank

From inside and outside of tank, remove attaching bolts. Break sealant on inside and outside flanges. Remove from inside tank. On reinstallation, seal completely and reattach.

4.4 SERVICE – SCOOP SYSTEM

Figure 4.2 shows a cross section of the hydraulic probe cylinder. Replace “O” rings if cylinder shows signs of leaking. A gasket is between upper probe and internal tube at connecting clamp. Replace if necessary. Check condition of connecting hose and clamps above float deck (2) each side. Inside of aircraft tank on each inlet tube there is a rubber flapper valve or a platypus type valve. Check if valve is closing tight and condition of valve. Replace if necessary.

4.5 SERVICE OF SOLENOID VALVE – SCOOP RETRACTION

If scoop probes stick, it may be necessary to clean the Vickers solenoid valve. This valve is located aft of the hydraulic pump and above the accumulator. Remove the pressure in the hydraulic system by placing the gear selector in the neutral position (between up and down). Remove the large (.94 inch) Hex nut located on the left side of the valve.

Remove nut and spring and gently remove the valve spring. Remove the electrical box cover (the one with the amber light) by loosening the two center, round knobs. Pull off electrical box. Remove solenoid block from the manifold by removing the four Allen hex-head bolts. Remove the solenoid valve from the manifold and clean by carefully blowing air through the ports. Reinstall the block with the four Allen hex-head bolts and their accompanying ‘O’-rings. Reinstall the electrical box cover. Clean the valve solenoid stem and gently reinstall it. Reinstall spring and nut.

NOTE: This above procedure should be in conjunction with cleaning of the entire hydraulic system, in-line filter elements, and removing the hydraulic pump tank and cleaning the filters in Section 3.

4.6 SERVICE OF IN-LINE FILTERS – SCOOP RETRACTION

Adjacent to the solenoid valve referred to in 4.5 are in-line filter elements. To service and clean these filter elements, unscrew them by turning the hex and nut and holding the flat on the opposite end. Remove the filter elements and note the placement of the internal springs. Clean the filter elements by washing in clean solvent and blowing compressed air through the inside. Check the condition of the O-rings before reassembly and carefully retighten the fittings.

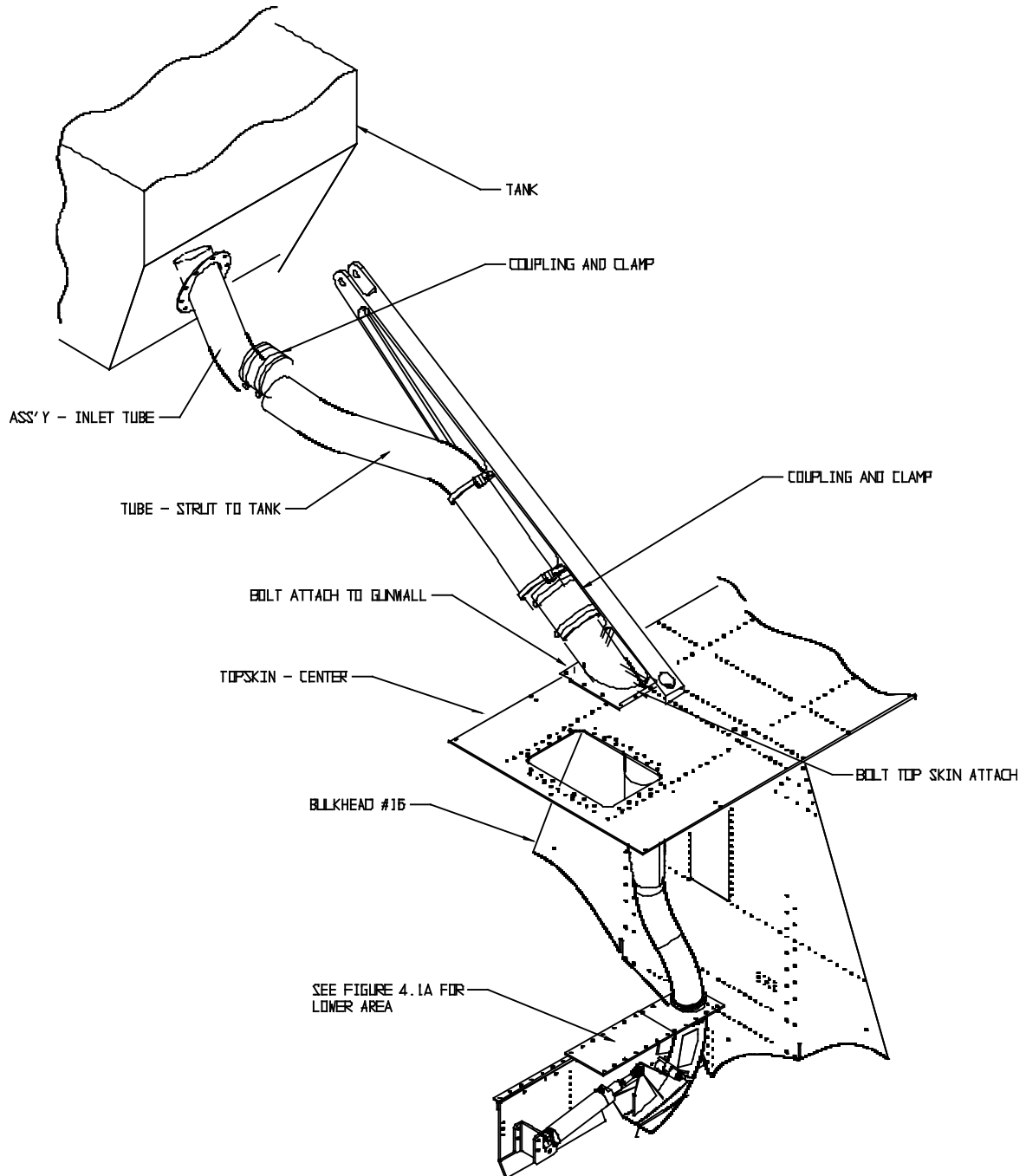


FIGURE 4.1
ASSEMBLY – SCOOPING SYSTEM - COMPLETE

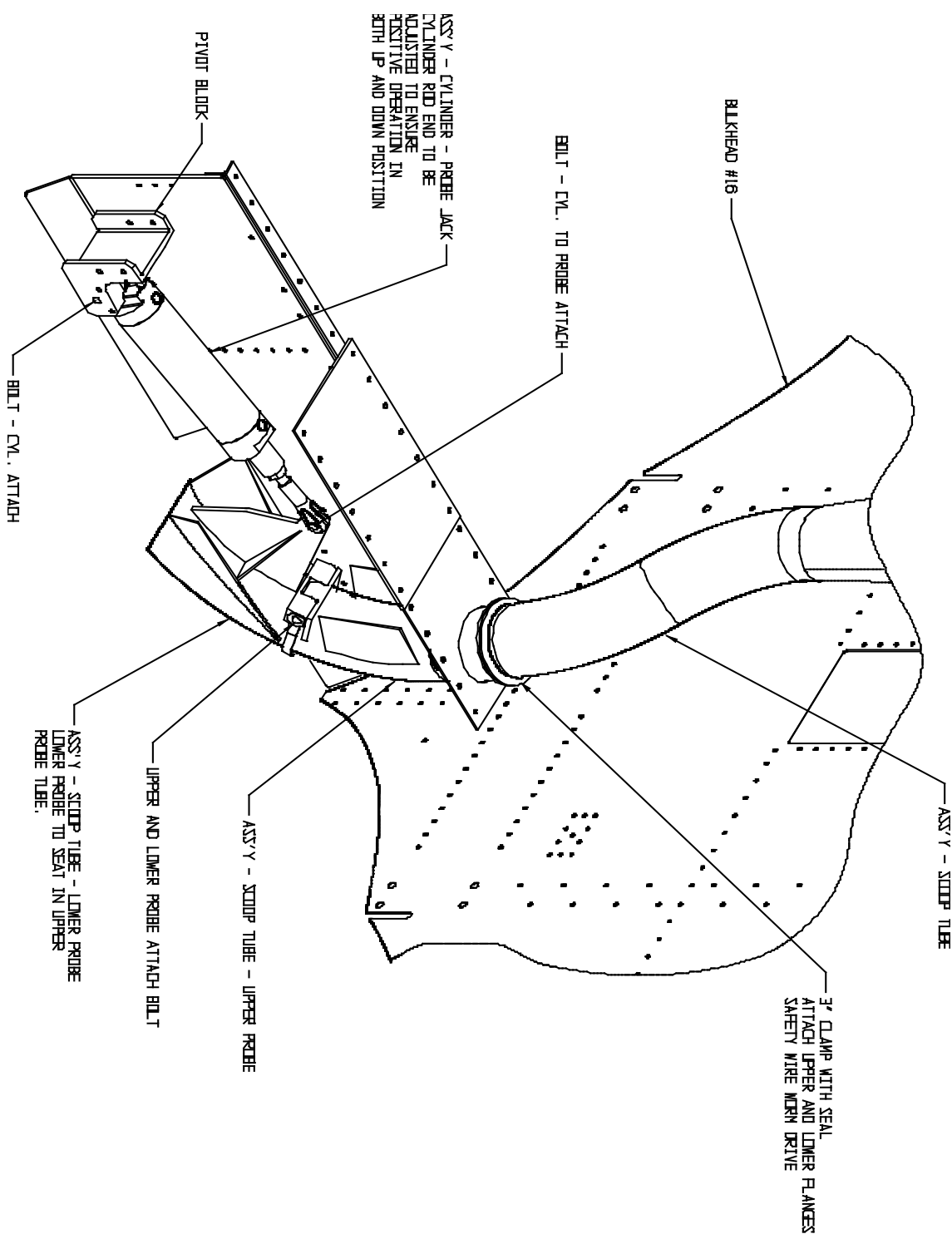


FIGURE 4.1A
ASSEMBLY - SCOOPING SYSTEM

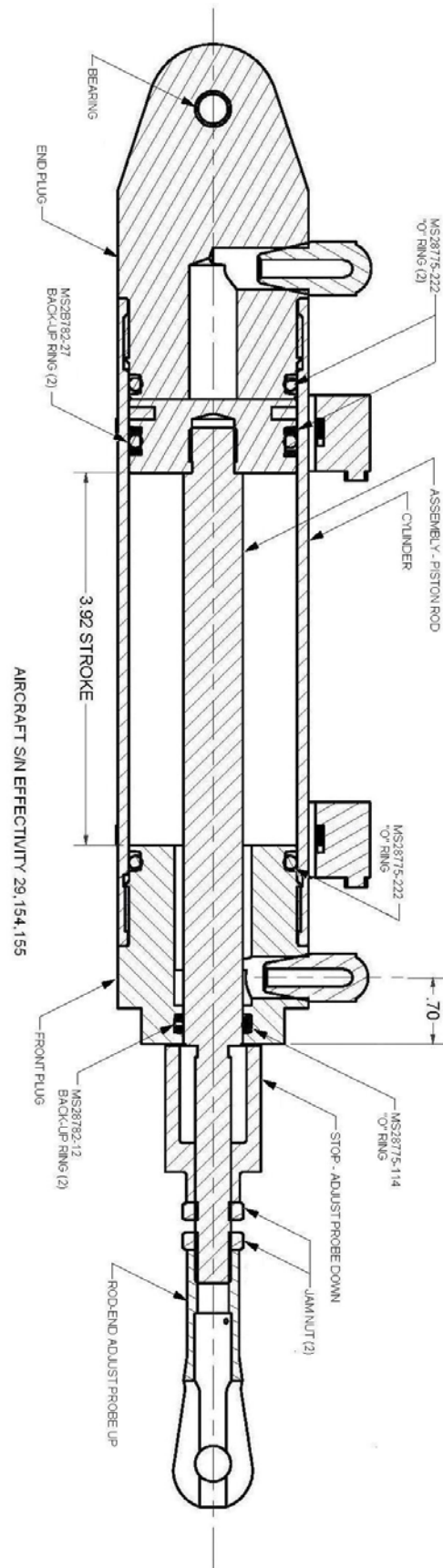


FIGURE 4.2
ASSEMBLY – CYLINDER PROBE JACK

5.0 FOAM DELIVERY SYSTEM OPERATION, REMOVAL AND SERVICE

5.1 DESCRIPTION AND OPERATION

Full operating information of the entire foam system is described in Introduction Section 1.7. The foam system schematic is shown in figure 5. The main 18 gallon firewall foam tank that feeds the hoppers is stock Air Tractor system. The 18 gallon firewall tank has been modified to allow foam from the float tanks to refill that tank. A fluid level gauge also has been added. Each float has a 30 gallon tank that pumps into the firewall tank.

5.2 ADJUSTMENT AND TEST

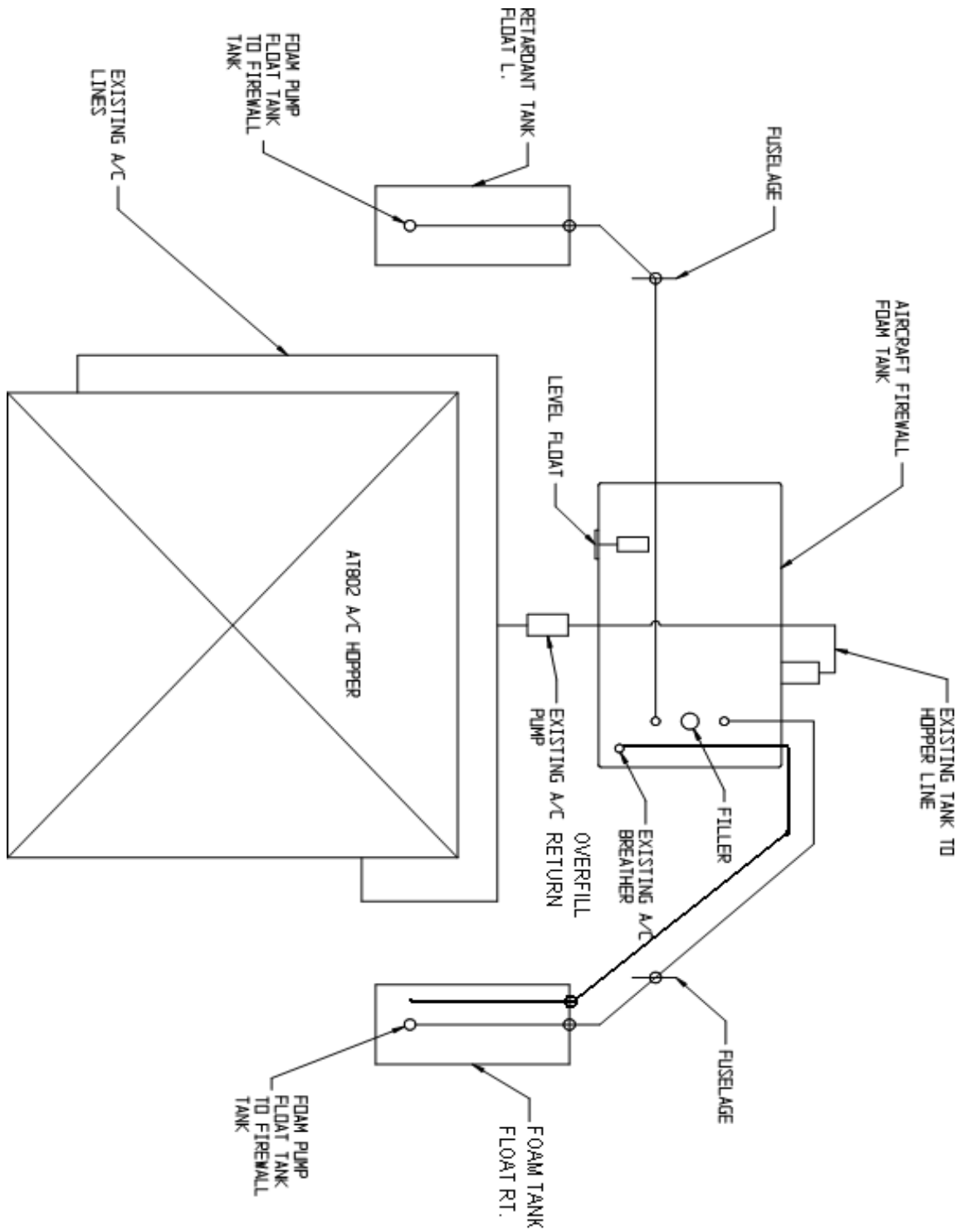
No adjustment is necessary for this system. When pumps are running a 'pump-on' light is located on the auxiliary instrument panel.

5.3 REMOVAL OF FOAM SYSTEM

To remove tank from float, disconnect electrical plug and hose coupling from tank edges. Lift from center handle and the tank from the float through top deck. Tank should have small amount of foam in for ease of removal. The tank floor may now be removed through top deck. The 18 gallon firewall tank is a standard Air Tractor installation with a Wipaire liquid level sensor added and line routed to the float tank.

5.4 SERVICE – FOAM SYSTEM

The foam pump on each float tank is not serviceable and cannot be overhauled. The float sensor in the 18 gallon tank also is not serviceable. Check lines for leaks and condition. Refer to Air Tractor manual for tank to hopper pump information.



**FIGURE 5.1
SCHEMATIC – PLUMBING – FOAM SYSTEM**

6.0 FLOAT BILGE SYSTEM OPERATION, REMOVAL, AND SERVICE

6.1 DESCRIPTION AND OPERATION

Each float is equipped with (2) bilge pumps. These pumps are located in float compartments just forward of the step. These pumps are accessible through the inspection covers on each float side just forward of the step. In the event of leakage of the float hull, adjacent to the probe, these pumps will automatically pump water overboard in that float compartment. Also, in that float compartment, a water sensor indicator is located. When this indicator senses water, a light on the auxiliary instrument panel will light.

6.2 ADJUSTMENT AND TEST

No adjustment is necessary for this system. When pumps are operating. A light for the right float and left float will illuminate on the auxiliary instrument panel. When water is present in the float compartment forward of the step, the sensor will illuminate a light on the auxiliary instrument panel.

6.3 REMOVAL OF THE SYSTEM

To remove pumps from the float, remove access covers on each float side just forward of the step and remove pumps. Two pumps are located in each float.

6.4 SERVICE – BILGE SYSTEM

The bilge pumps are not serviceable and cannot be overhauled. Be sure pumps are not plugged and free of debris. Check all hoses for obstructions and condition. Check that the pump on lights are working. Submerge water sensor in water to check for light operation.

7.0 VENT AND OVERFILL PROTECTION SYSTEM

7.1 DESCRIPTION AND OPERATION

On the top aircraft hopper door, aft side, is a domed shaped overfill relief door. This door is hinged and spring loaded to blow open in the event of a tank overfill. The spring tension is pre-set by cable length. To open the door by hand, release the handle from its holder and pull forward to release the stop from its holder and let the cable go slack. The door is now free to hinge. To reattach, pull cable forward so cable ball is in its holder and stow handle.

7.2 ADJUSTMENT AND TEST

No adjustment is necessary for this system. The cable lengths determine the pressure on the spring. It should unseat at approximately 40 pounds of force.

7.3 SERVICE OVERFILL VENT SYSTEM

No service is necessary except to examine the condition of the cables, canvas defector, and all other parts.

8.0 FLOAT STEERING AND RETRACT SYSTEM

8.1 DESCRIPTION AND OPERATION

The water rudder retract system is manually operated by a lever in the cockpit. The water rudder is then operated by a system of cables and pulleys. Steering is directed from the aircraft steering system. See Figure 8 for retract and steering schematic. The 2-pilot AT-802 uses an electric water rudder actuator. The water rudder retracts are operated by means of a cockpit-mounted toggle switch with position indicators. AT-802 uses an electric rudder actuator. The water rudder retraction is operated with a cockpit mounted toggle switch with position indicators.

8.2 ADJUSTMENT

Rigging of the water rudder steering cables is accomplished by centering the aircraft rudder and adjusting the turnbuckles such that both rudders trail with the float centerline. Cables should be tensioned to 10 pounds +/- 5. Retraction cables should be rigged such that the rudder blade is in the up position and that the cables are just slack in the down position and lightly resting on the stops.

8.3 REMOVAL AND ACCESS

Cables can be accessed through the fuselage side panels, aft trailing edge of pylon, and through top float inspection covers.

8.4 SERVICE OF STEERING AND RETRACT SYSTEM

The pulley bearing on both systems are sealed and not serviceable. Inspect condition of all pulleys and cables for wear every 100 hours and replace as necessary.

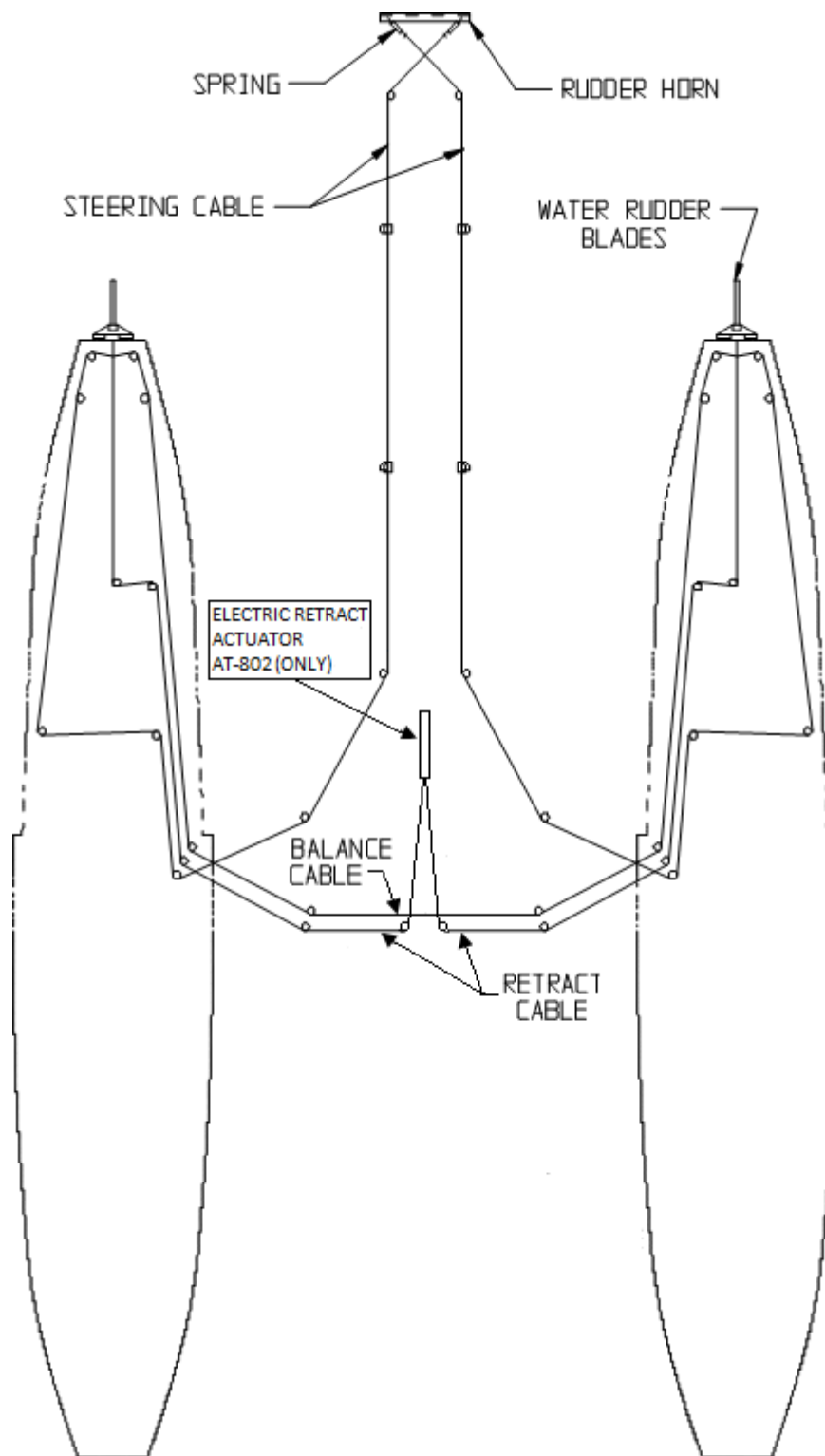


FIGURE 8.1
WATER RUDDER STEERING AND RETRACTION SYSTEM

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9.0 AIRCRAFT WING AND CONTROL SURFACE MODIFICATIONS

9.1 DESCRIPTION AND OPERATION

The wing leading edge and the leading edge of the horizontal stabilizers have vortex generators installed. Each wing leading edge has 63 generators and each horizontal stabilizer has 21 generators. If one falls off, replace it according to the drawing instructions. Additionally, the AT-802 has 19 vortex generators installed on the aft canopy.

The horizontal stabilizer is modified for installation of vertical finlets. Each stabilizer has 2 finlets, one on the topside and one on the lower side, a total of 4 per aircraft.

The elevator servo tab has been modified to add 1.0 inch to the cord of the tab.

9.2 MAINTENANCE

VORTEX GENERATORS:

Inspect wings, canopy and horizontal tail for missing vortex generators. No two adjacent generators may be missing on the canopy, any wing or horizontal stabilizer. Any missing generators must be replaced as soon as possible. These same requirements apply to the aft canopy VGs on the AT-802.

FINLETS:

(50 hrs) - Perform a visual inspection of auxiliary finlets and struts. Clean the area; inspect auxiliary finlet installation for missing gaskets and loose bolts or cracks in attach fittings; inspect the strut and attach fittings for loose bolts or cracks; inspect the area of the stabilizer around mounting holes and doublers for cracks or loose rivets.

It is acceptable to remove small portions of the finlet side skins or sealant adjacent to the attach fittings to enable visual inspection of the fitting up to the weld fillet.

REMOVE AND INSPECT (100hrs) – Remove the lower finlet and strut to expose access panel. Either remove panel and inspect forward and aft attach points as well as spar corner radius for cracks and corrosion, or remove hole plug and use borescope for same. Remove upper finlet and strut. Inspect all finlets, struts and attach fittings for cracks, corrosion, loose rivets, or other un-airworthy conditions.

MISC:

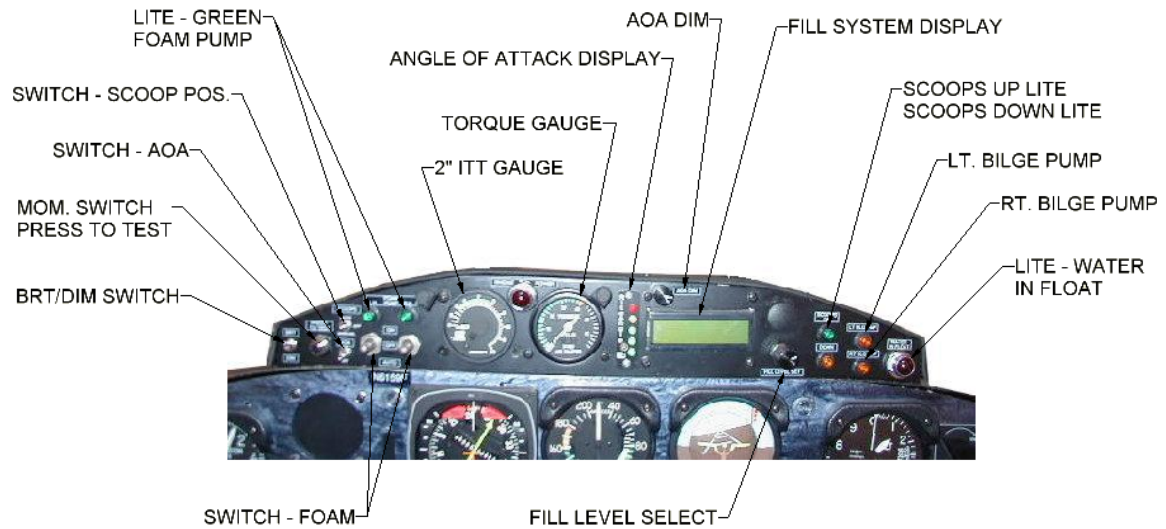
Inspect elevator servo tab extension for condition and security.

10.0 AUXILIARY INSTRUMENT PANEL

10.1 DESCRIPTION AND OPERATION

Figure 10.1 is an auxiliary instrument mounted on top of the landplane instrument panel. This panel houses all the switches, lights, and displays for the water scooping portion of this installation. There is an optional rear-seat auxiliary panel installation.

This panel also houses the ITT and Torque gauges for easier viewing. Figure 10.2 shows the circuit breaker panel layout.



**FIGURE 10.1
INSTRUMENT PANEL**

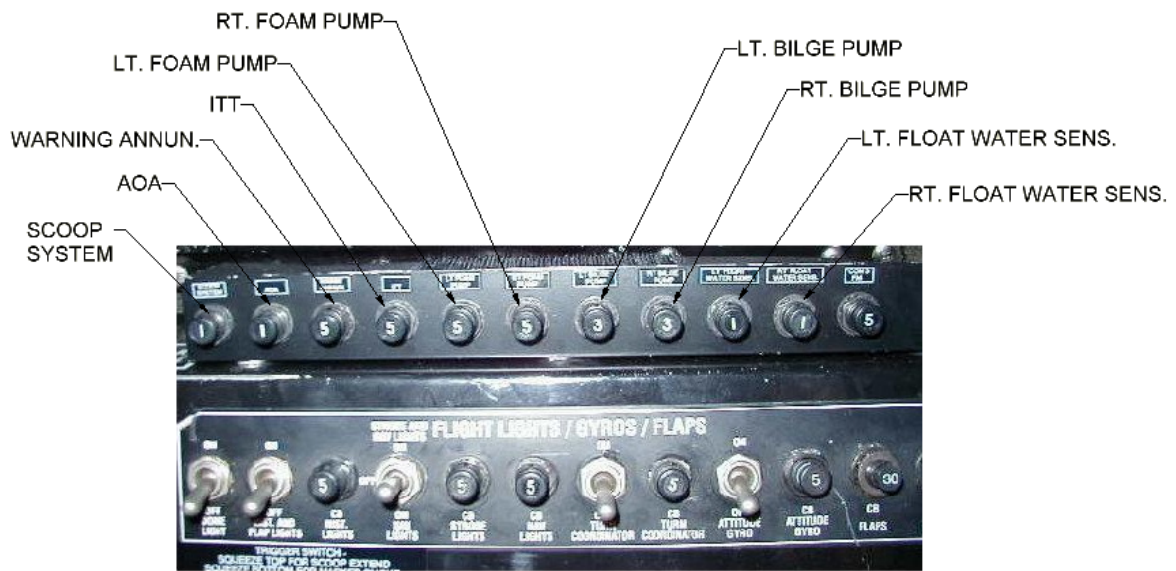


FIGURE 10.2
INSTRUMENT PANEL (CIRCIUT BREAKER)

11.0 ELECTRICAL

11.1 ELECTRICAL FIGURES

Figures 11.0 through figure 11.9 show the electrical schematic for the auxiliary instrument panel along with electrical schematics for each noted system.

SCHEDULE - PANEL LITES & SWITCHES

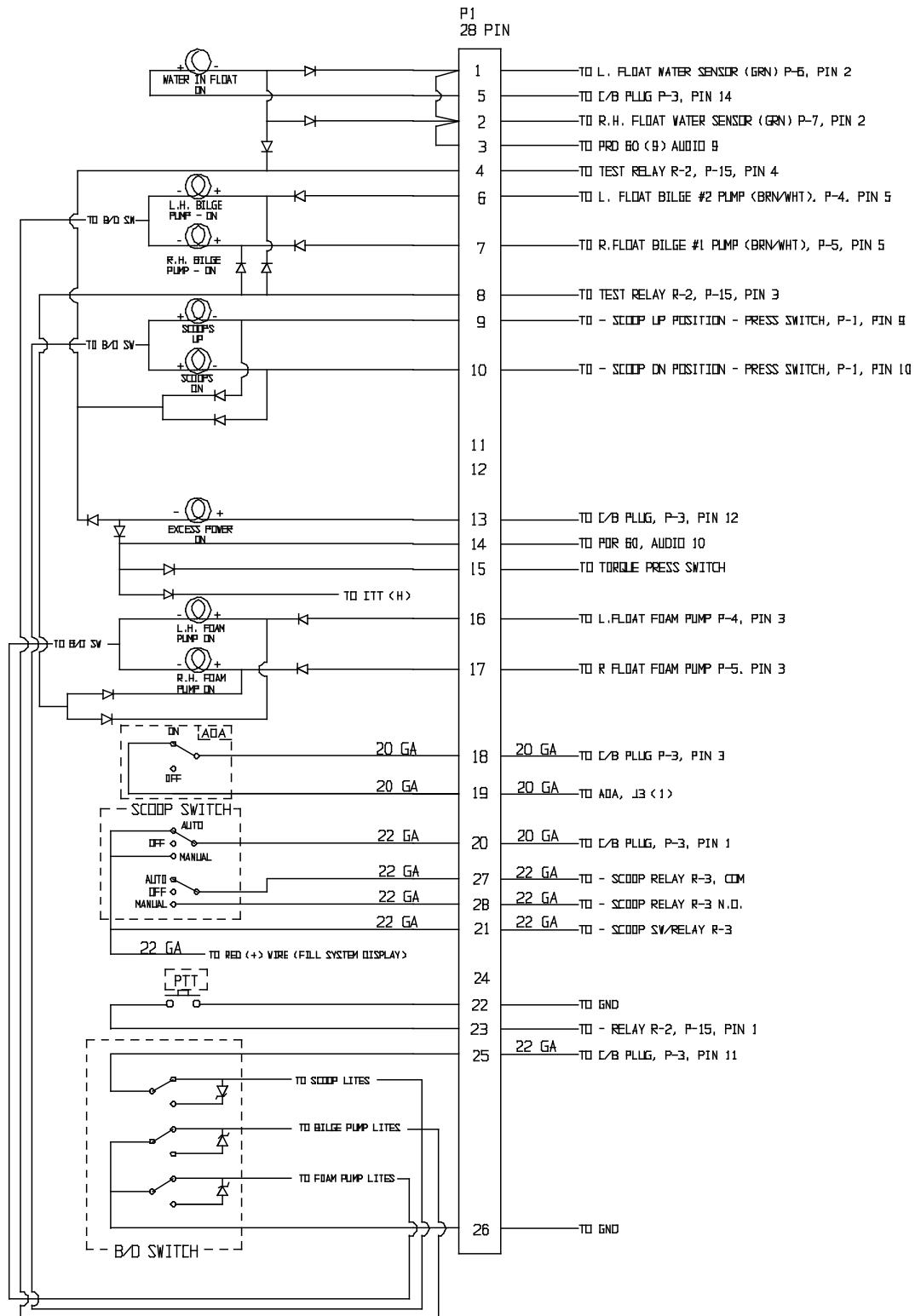
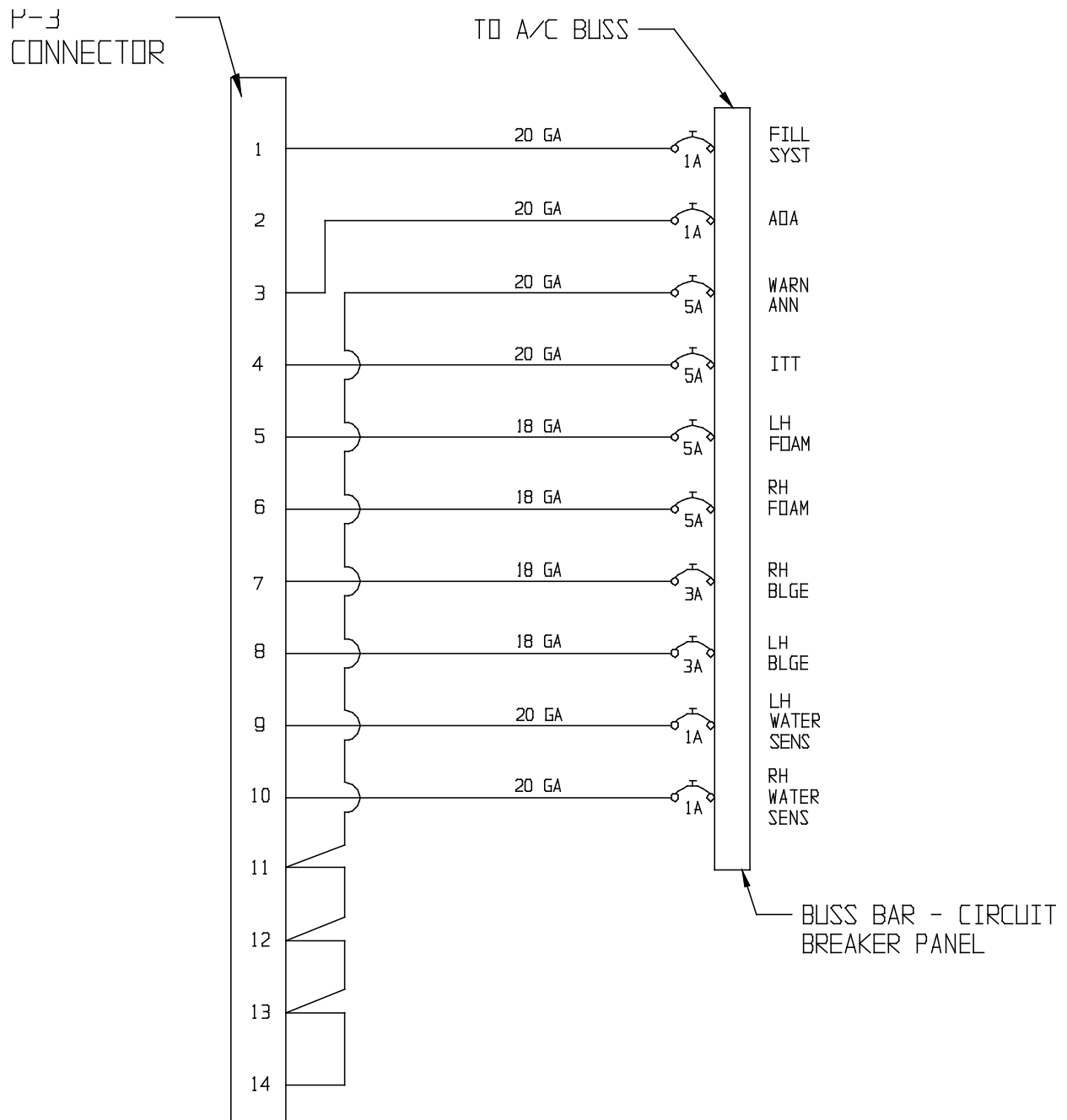


FIGURE 11.0
SCHEMATIC – AUXILIARY INSTRUMENT PANEL



**FIGURE 11.1
SCHEMATIC – CIRCUIT BREAKER PANEL**

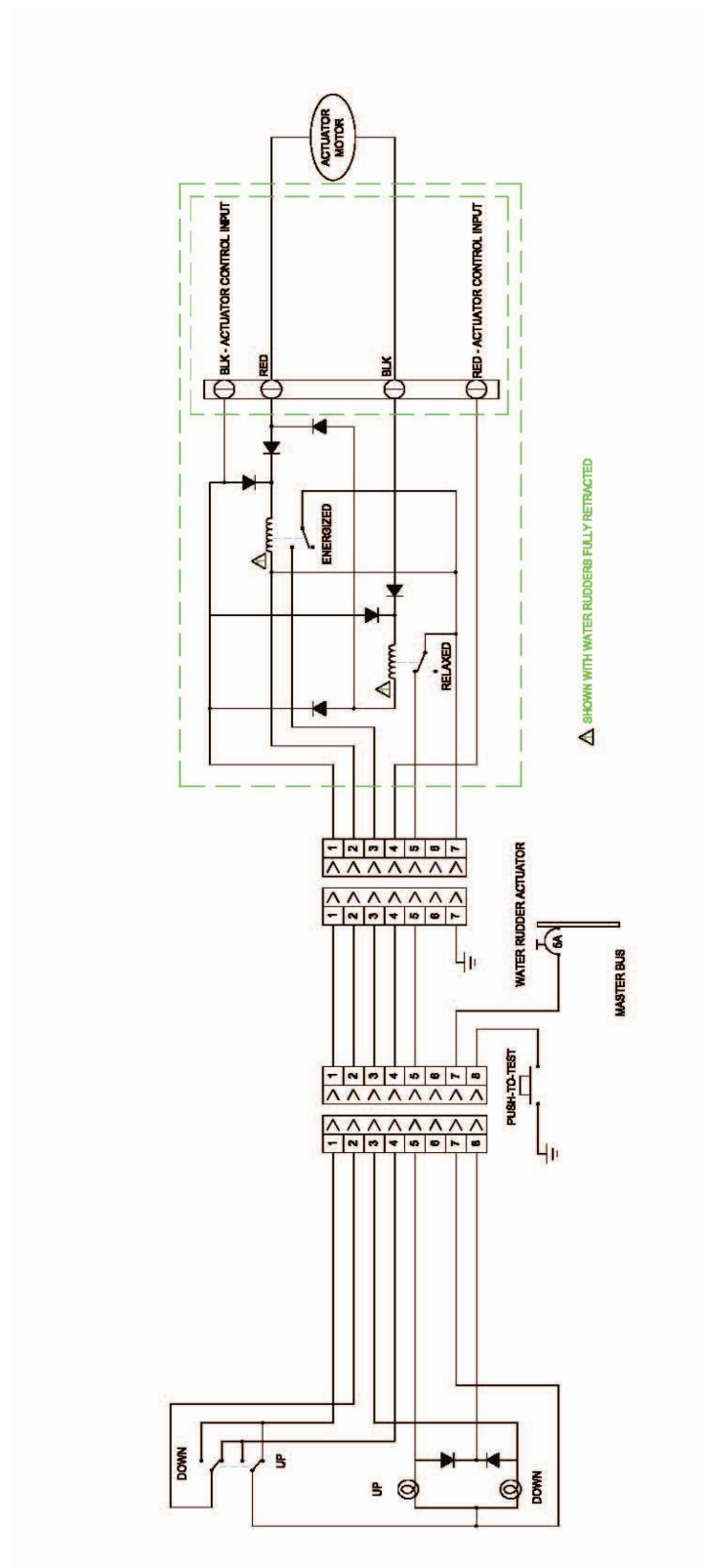


FIGURE 11.2
SCHEMATIC, ELECTRICAL RETRACT

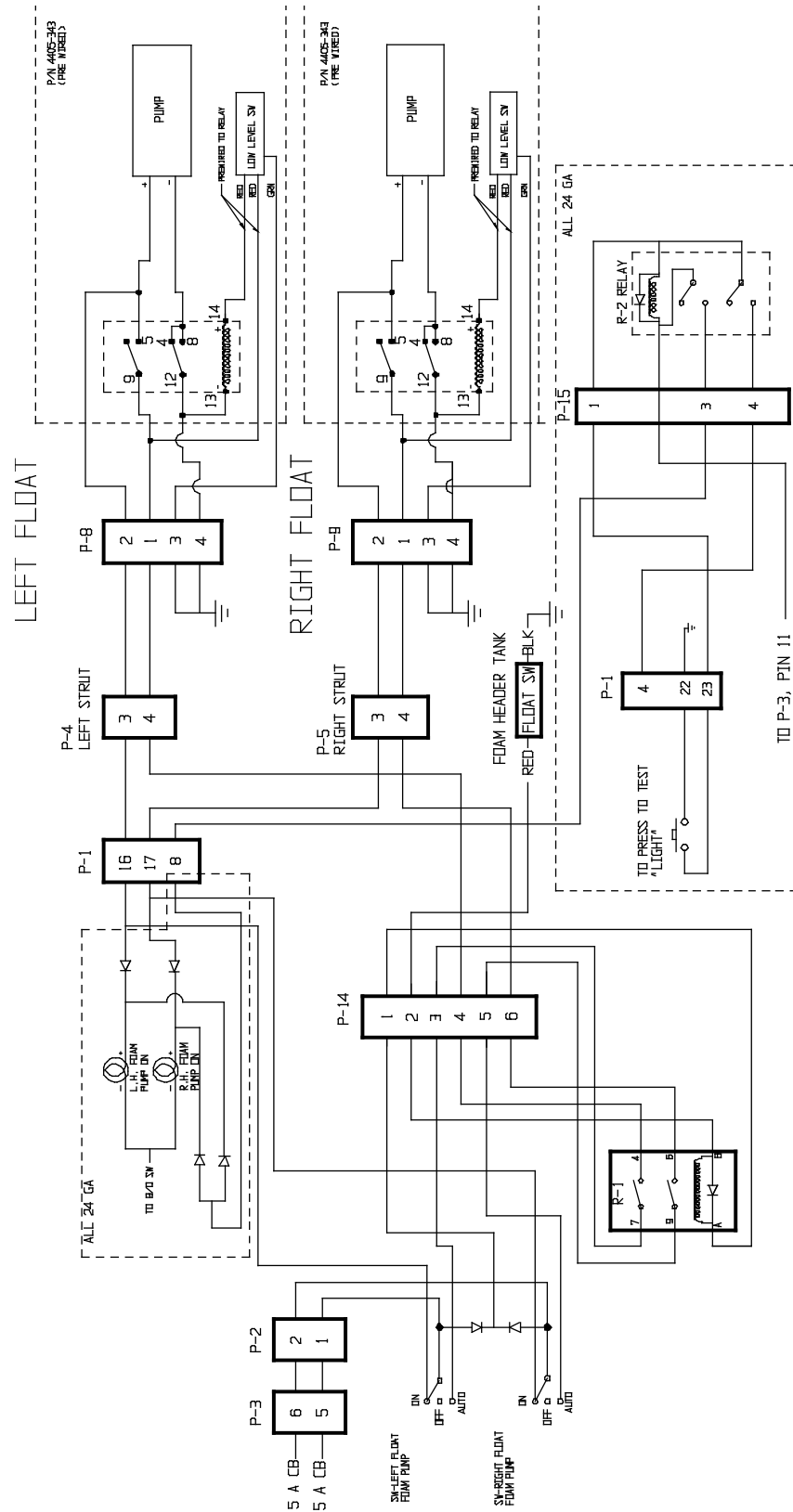


FIGURE 11.3
SCHEMATIC – INSTALLATION – FOAM TANKS/PUMPS

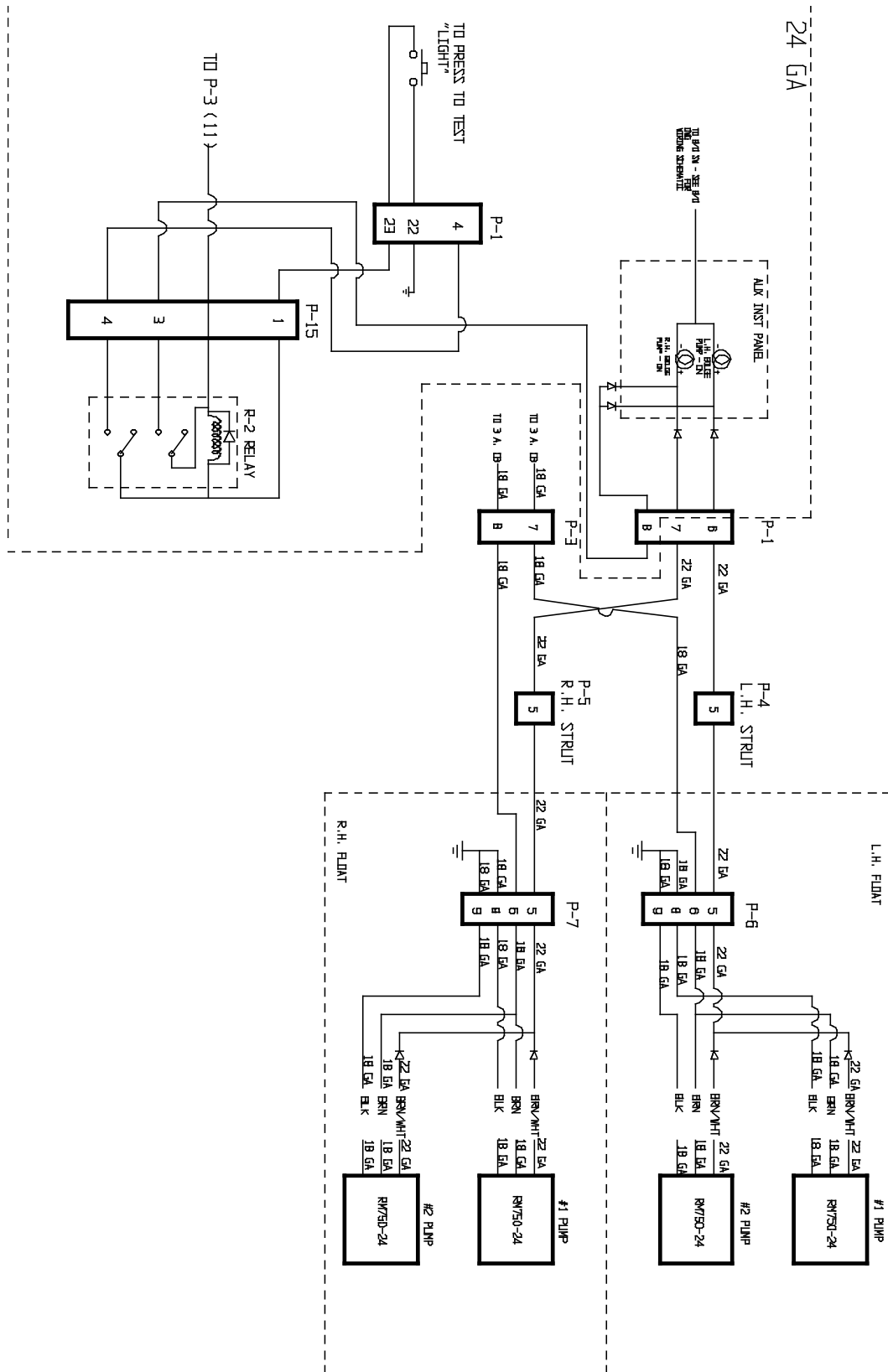


FIGURE 11.4
SCHEMATIC – INSTALLATION – BILGE PUMPS

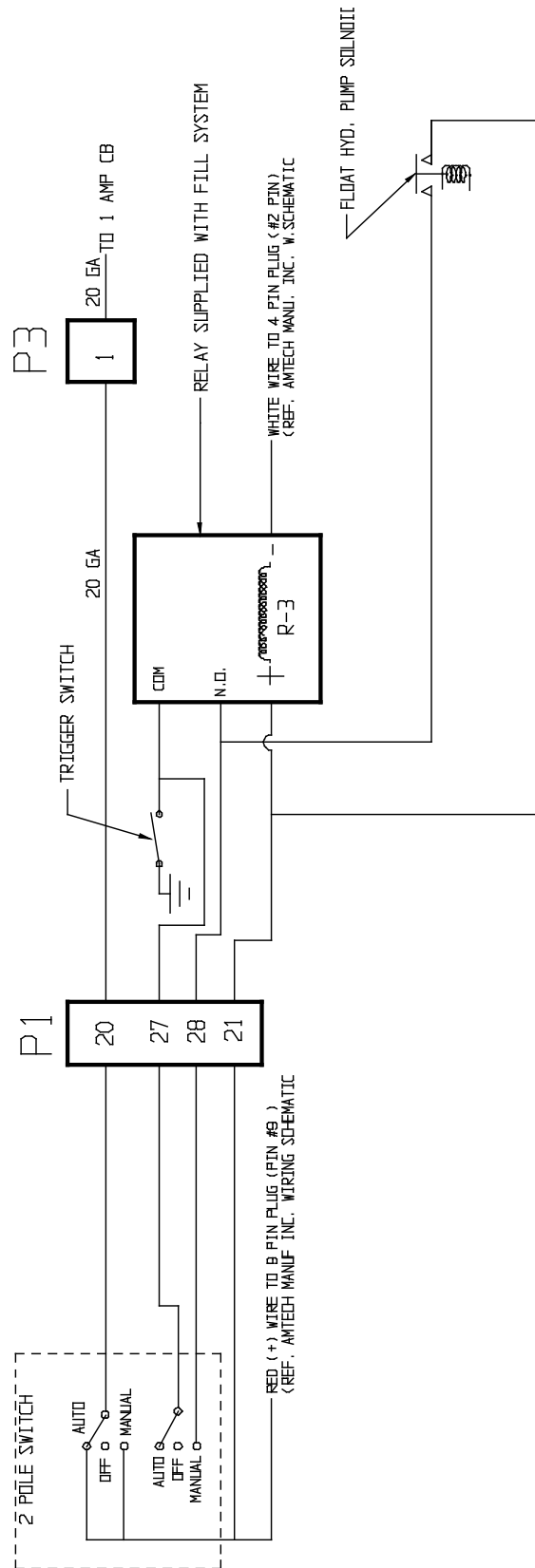


FIGURE 11.5
SCHEMATIC – INSTALLATION – SCOOP/FILL SYSTEMS



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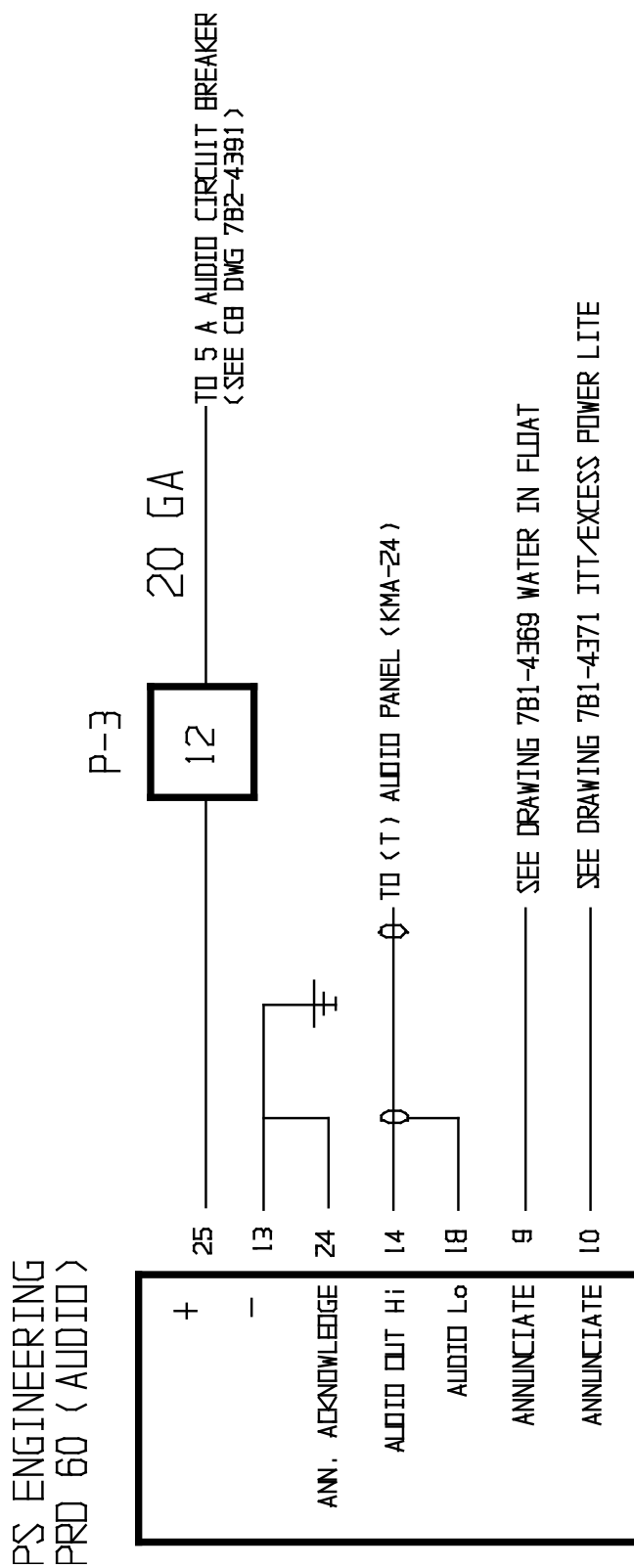


FIGURE 11.7
SCHEMATIC – INSTALLATION – PDR 60 AUDIO

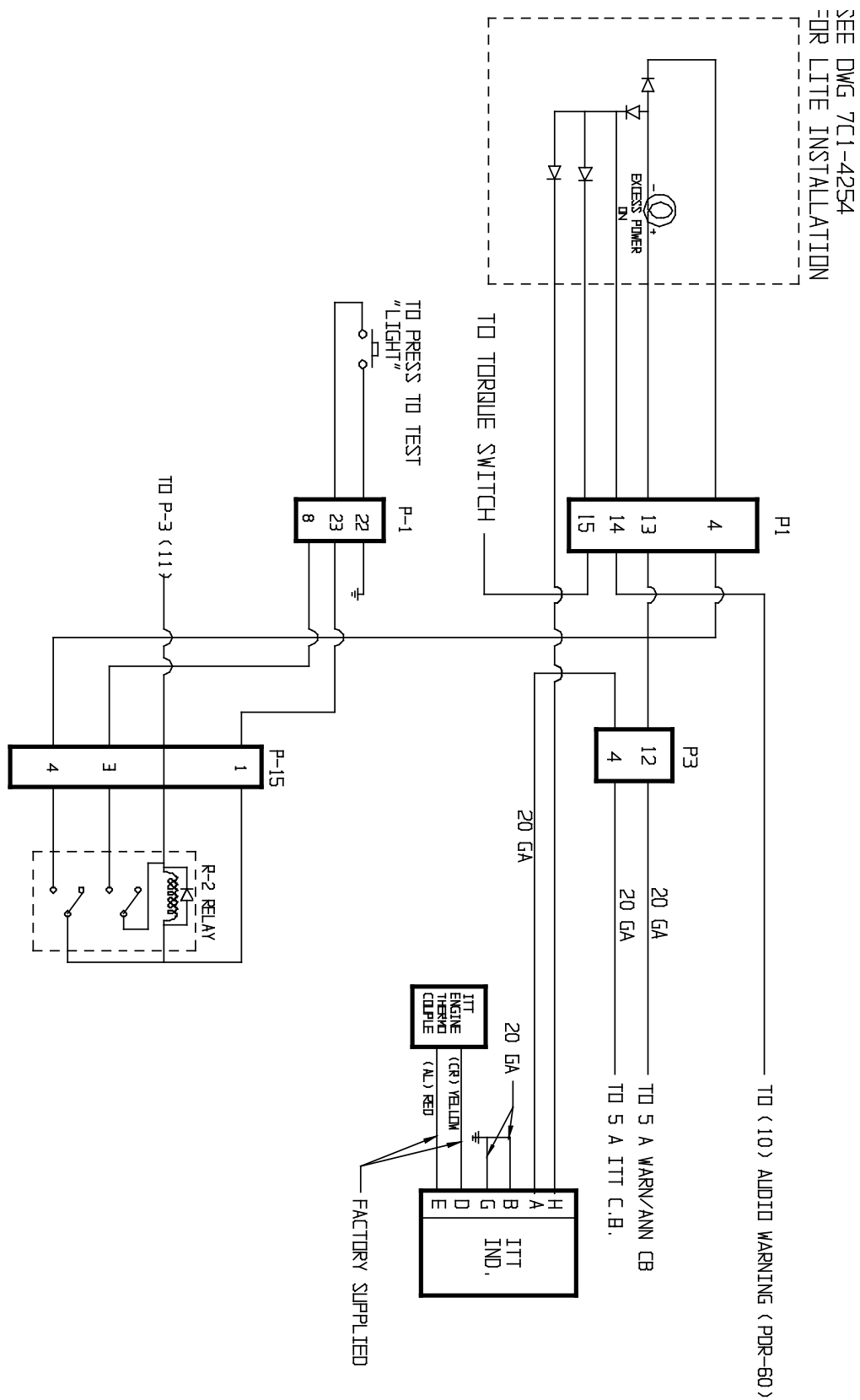


FIGURE 11.8
SCHEMATIC – INSTALLATION – ITT/EXCESS POWER LIGHT

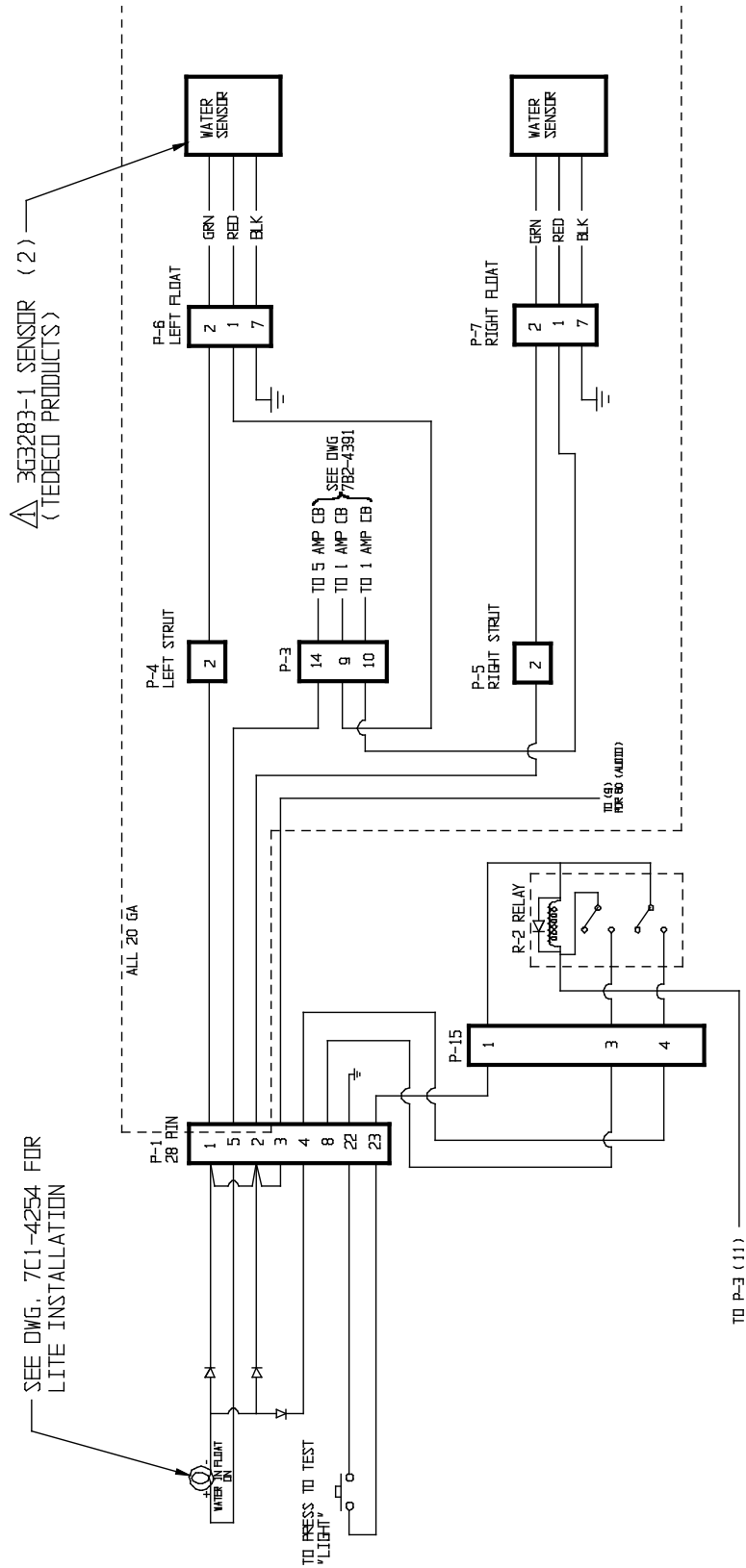


FIGURE 11.9
SCHEMATIC – INSTALLATION – WATER IN FLOAT SENSORS

12.0 REPAIRING FLOAT HULL SKINS, BULKHEADS AND OTHER SHEET METAL

12.1 DESCRIPTION

The float hull is manufactured from the following aluminum alloys:

Forward Top skins – .040 in thick, 6061-T6 aluminum
Side skins – .040 in thick, 6061-T6 aluminum
Center Top and Side skins - .063 in thick, 6061-T6 aluminum
Aft Top and Side skins - .040 in thick, 6061-T6 aluminum
Bottom skin, sister keel to keel - .063 in thick, 6061-T6 aluminum
Bottom skin, sister keel to chine - .050 in thick 6061-T6 aluminum
Nose Bulkhead - .100 in thick, 6061-T6 aluminum
Bulkhead (aft wheel well) .063 in thick, 6061-T6 aluminum
All remaining bulkheads - .040 in thick, 6061-T6 aluminum
Main strut panel - .125 in thick, 6061-T6 aluminum

All hull external and internal parts may be purchased from Wipaire parts department.

Damage to any of the sheet metal, including but not limited to skins and bulkheads may be repaired per Figures 12.1 through 12.3, or any acceptable repair method listed in FAA Advisory Circular 43.13.1A.

Any float hull sheet metal or part thereof can be purchased from Wipaire to aid in repair. To simplify repairs, the skins may be ordered precut.

NOTE:

There are many ways to repair Wipline floats and each method depends on the degree and location of the damage. The following figures are examples of some repairs. For additional help contact Wipaire customer service at 651-306-0459.

12.2 RIVET REPLACEMENT

There are instances during float repair where replacement of solid rivets is not practical. For these occasions, Wipaire has composed a list of acceptable fastener substitutions.

Solid rivets may be replaced by the following:

1. New solid rivet of the same or greater diameter
2. CherryMax blind rivets of equal or greater diameter
3. HuckLok blind rivets of equal or greater diameter
4. Hi-Lok fasteners of equal or greater diameter

NOTES:

1. When installing any structural fasteners, edge distance and rivet spacing guidelines per AC43.13.1B should be followed at all times.
2. In areas where solid rivets are smoking, or missing, blind rivets are an acceptable short term solution, but should be replaced with solid rivets or Hi-Lok fasteners (or equivalent).
3. Follow fastener manufacturer guidelines for installation

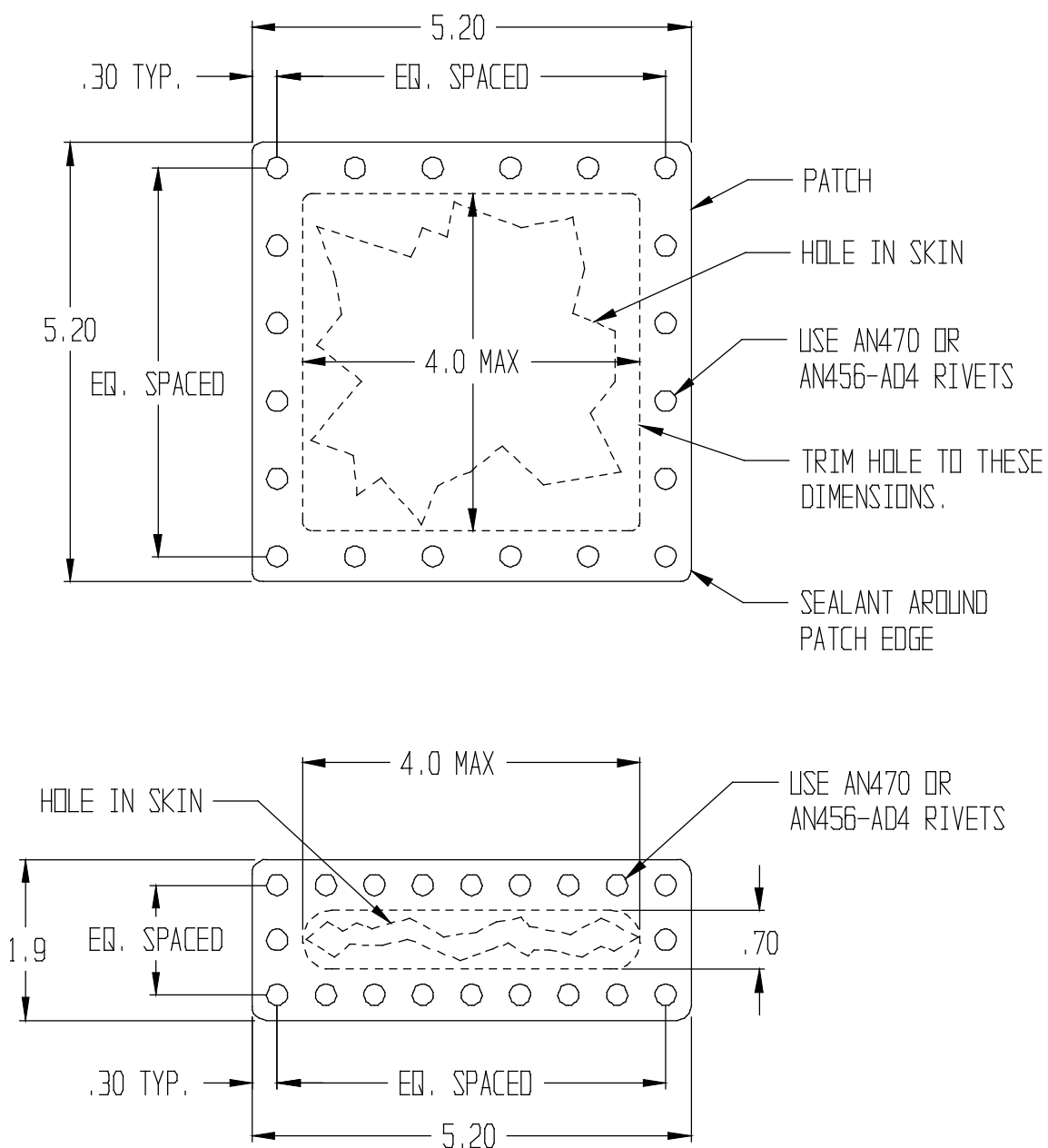
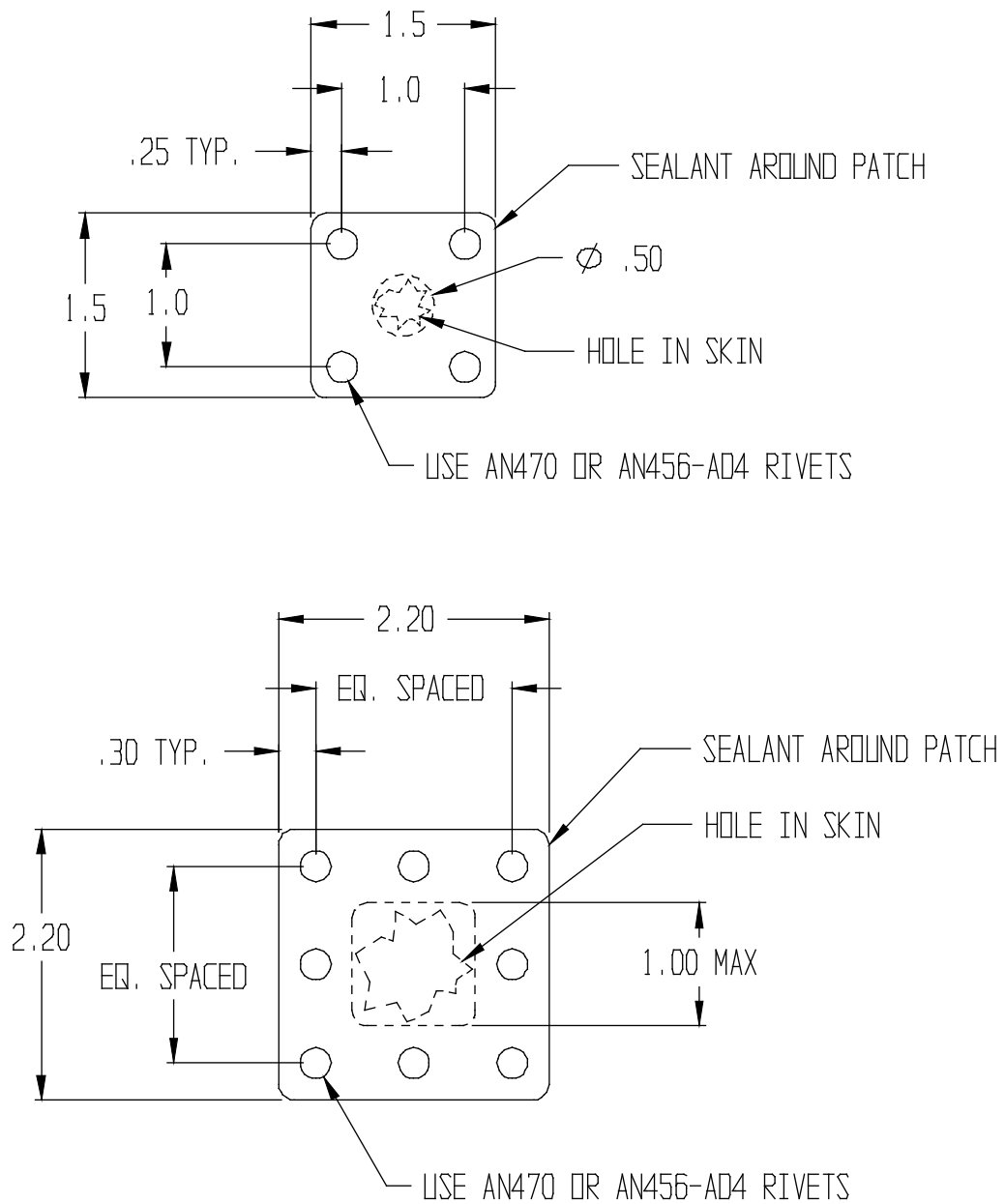


FIGURE 12.1
TYPICAL SKIN REPAIR

1. TRIM HOLE AS SHOWN BY DOTTED LINE.
2. PATCH MATERIAL TO AT LEAST SAME THICKNESS AS ORIGINAL SKIN.
3. PRIME ALL BARE SURFACES.
4. SEAL BETWEEN PATCH AND SKIN.
5. RIVET IN PLACE.



**FIGURE 12.2
TYPICAL SKIN REPAIR**

1. TRIM HOLE AS SHOWN BY DOTTED LINE.
2. PATCH MATERIAL TO AT LEAST SAME THICKNESS AS ORIGINAL SKIN.
3. PRIME ALL BARE SURFACES.
4. SEAL BETWEEN PATCH AND SKIN.
5. RIVET IN PLACE.

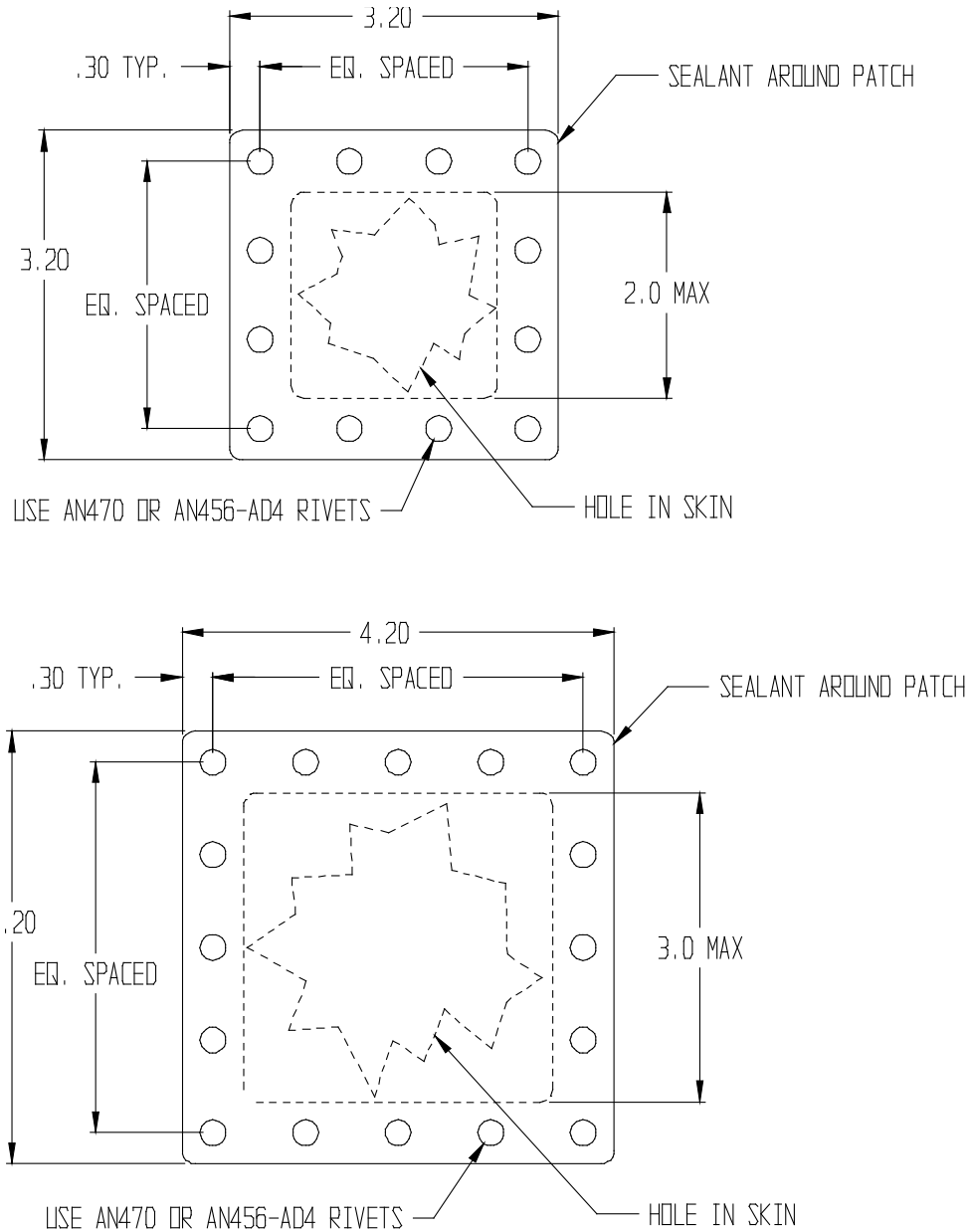


FIGURE 12.3
TYPICAL SKIN REPAIR

1. TRIM HOLE AS SHOWN BY DOTTED LINE.
2. PATCH MATERIAL TO AT LEAST SAME THICKNESS AS ORIGINAL SKIN.
3. PRIME ALL BARE SURFACES.
4. SEAL BETWEEN PATCH AND SKIN.
5. RIVET IN PLACE.

Technical drawing of a bulkhead showing allowable areas to cut maintenance access holes. The drawing includes dimensions and labels for rivet spacing and hole placement.

Labels and dimensions:

- $D = \text{SAME AS EXISTING RIVETS}$
- PITCH SAME OR LESS THAN EXISTING RIVETS
- MIN 3 x D
- 6" MAX
- R.50 MIN
- 4" MIN
- MIN 6 x D
- ALLOWABLE AREAS TO CUT MAINTENANCE ACCESS HOLE, MAX 2 ACCESS HOLES PER BULKHEAD

KEY:
D = DIAMETER
R = RADIUS

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13.0 REPAIRING FLOAT HULL EXTRUSIONS (KEEL, CHINE, ETC.)

All extrusions in the float hull are formed 6061-T6 aluminum alloy.

All extrusions may be repaired by splicing as shown in figures 13.1 through 13.5.

Sections of extrusion for splicing may be purchased from Wipaire in any length needed. Skins may be purchased pre-cut to simplify repairs.

There are many ways to repair Wipline floats and each method depends on the degree and location of the damage. The following figures are examples of some repairs. For additional help contact the Wipline float factory at 651-451-1205

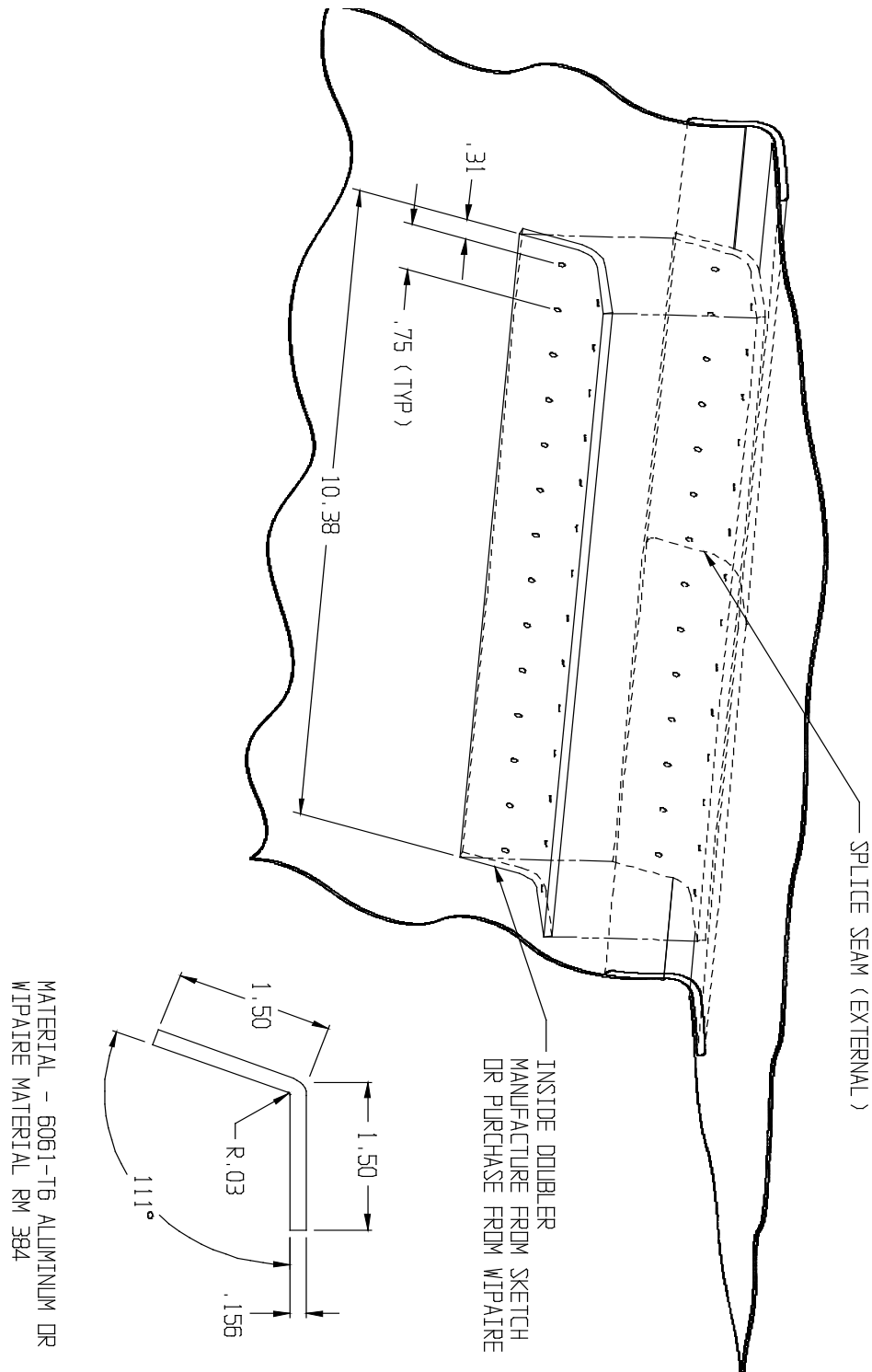


FIGURE 13.1
GUNWALL EXTRUSION REPAIR



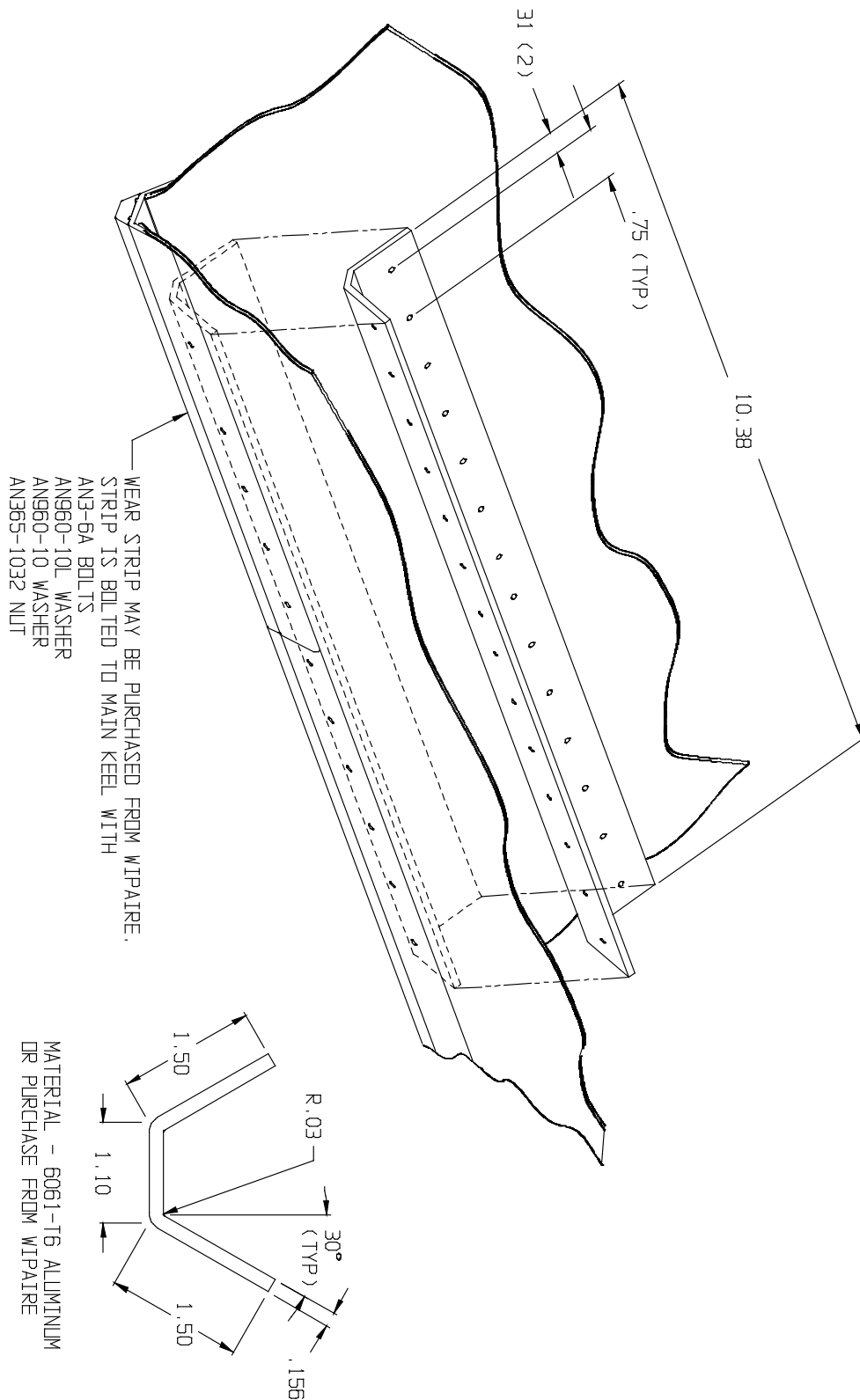


FIGURE 13.3
MAIN KEEL EXTRUSION REPAIR

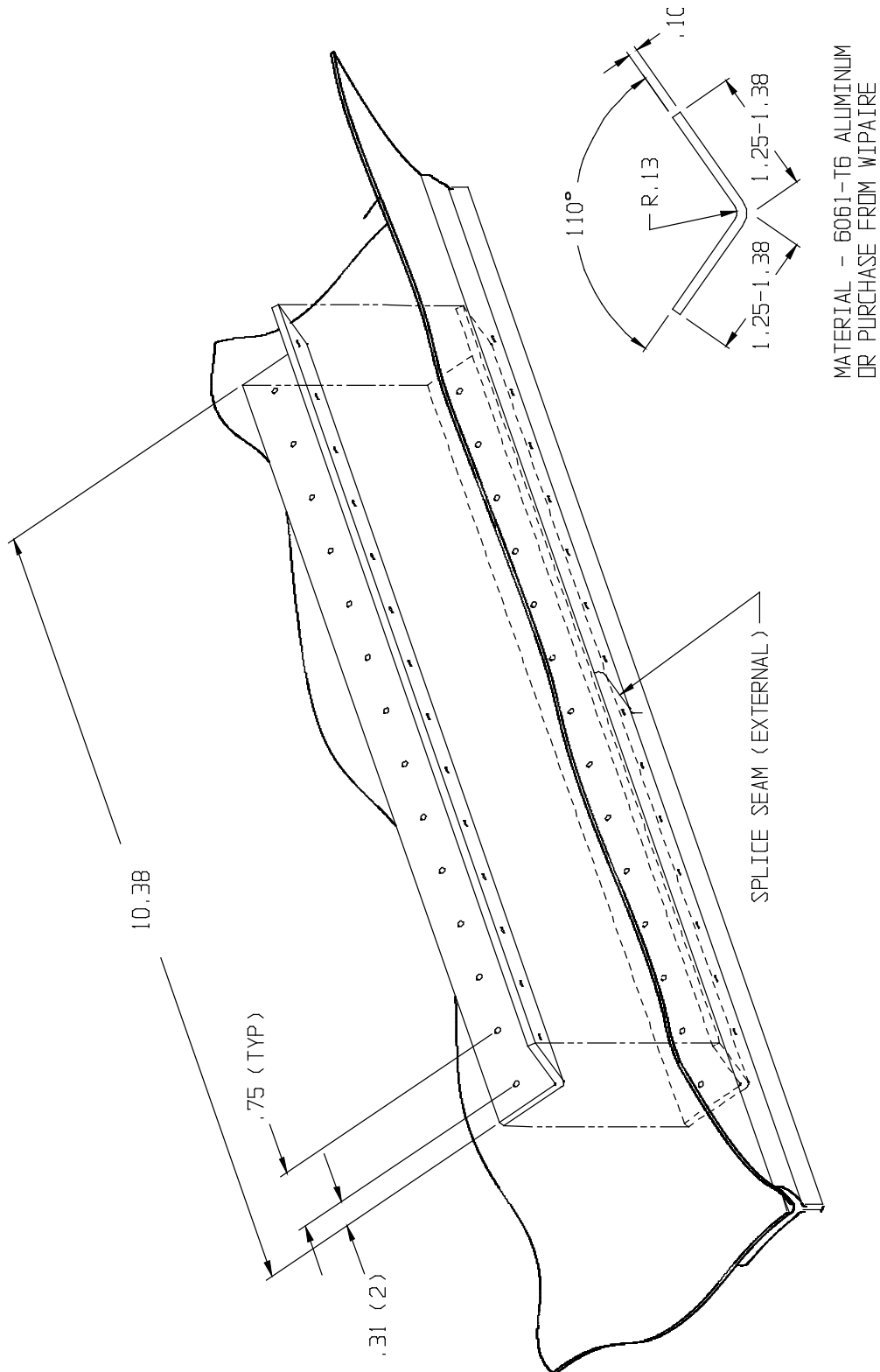


FIGURE 13.4
AFT KEEL EXTRUSION REPAIR

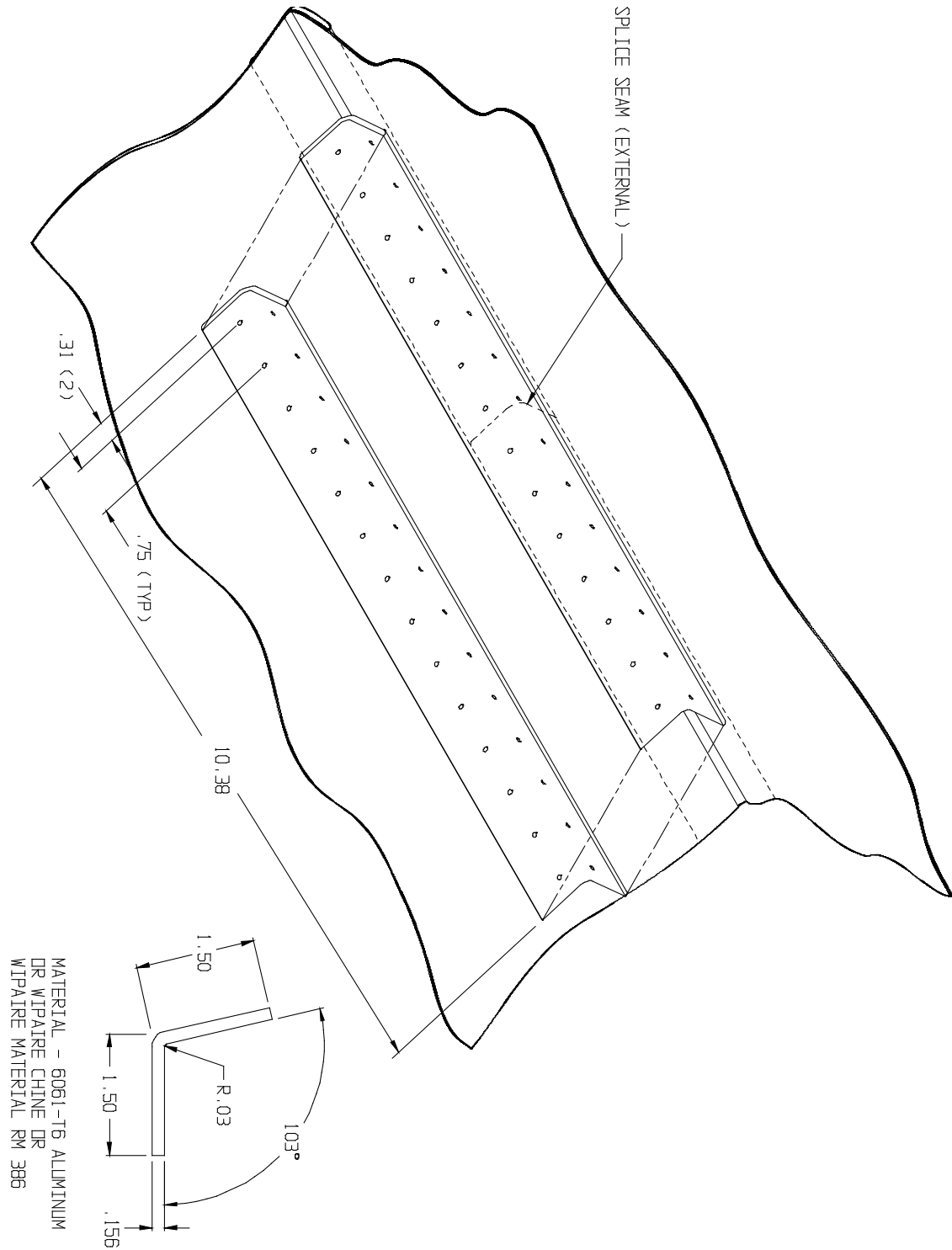


FIGURE 13.5
AFT CHINE EXTRUSION REPAIR

14.0 CONTINUED AIRWORTHINESS

14.1 SERVICE SCHEDULE

As coded in the Inspection Time Intervals chart in this section, there are items to be checked each 25, 50, 100 hours and annual. Also there are notes on special items which may require servicing at more frequent intervals.

- ◆ When conducting an inspection at 25 hours, all items marked for 25 hours would be accomplished.
- ◆ When conducting an inspection at 50 hours, the 25 and 50-hour items would be accomplished.
- ◆ When conducting an inspection at 100 hours, the 25, 50, and 100-hour items would be accomplished.
- ◆ When conducting an Annual inspection, the 25, 50, 100, and Annual items would be accomplished.

Below is a list of recommended lubricants and “protection” products when servicing float hull, amphibious components, and fire bombing equipment. This lists products used by Wipaire during assembly of the floats.

There may be equivalent products just as satisfactory for protection. However, it is recommended if trying different products, to inspect them frequently so as to determine their effectiveness.

Protection of nuts, bolts, hydraulic lines or metal surfaces

Dinitrol AV30

Dinol Group

CRC – SP400 Soft Seal
CRC Industries

General Lubricants

LPS 1, LPS 2 and LPS 3
LPS Industries

Wheel Bearings

*HCF Grease, P/N 605
HCF Industries

*Aeroshell 22
Shell Global Solutions

*Green Grease, Multi-Purpose
Green Grease Inc.

*Aviation Grease SHC 100
ExxonMobil Aviation Lubricants

Rust Protection

Boeshield T9 Rust Protection
Boeing Company

ACF-50 Rust Protection

Tef-Gel
Ultra Safety Systems, Inc.

Corrosion X
Corrosion Technologies Corporation

Float Sealant

890 B2 or B4
Pro Seal Company

PR 1440 C
PPG Aerospace

1422 B2, B4 or B6
Pro Seal Company

RTV Silicones
General Electric

SIKAFLEX 201 or 252
Sika Manufacturing

Teflon Spray

6P-730A
Comet Industries

Electrical Insulating Compound

Dow Corning 4 (DC4)
Dow Corning Corporation

- * If existing grease cannot be identified you must lubri-flush all float grease fittings until visibly exhausting all old grease and new grease is coming out. Additionally if you cannot determine existing grease in wheel bearings, completely clean and repack bearings with new grease.

Hydraulic Fluid

Mil-H-5606

As general inspection guidelines, each of the following areas should be inspected for their own unique attributes:

Movable Parts

For lubrication, servicing, security of attachment, binding, excessive wear, safetying, proper operation, proper adjustment, correct travel, cracked fittings, security of hinges, defective bearings, cleanliness, corrosion, deformation, sealing, and tension.

Fluid Lines and Hoses

For leaks, cracks, dents, kinks, chafing, security, corrosion, and deterioration.

Metal Parts

For security of attachment, cracks, metal distortion, broken welds, corrosion, condition of paint, and any other apparent damage.

Wiring

For security, chafing, burning, defective insulation, loose or broken terminals, corroded terminals.

Bolts in Critical Area

For corrosion, correct torque when installed, or when visual inspection indicates a need for a torque check.

Nut torque should be applied depending on the hardware application, unless the torque is specified for a certain joint in this manual or installation drawings.

****Tension Application**

Nut-Bolt Size	Torque Limits In-lbs	
	Min.	Max.
8-36	12	15
10-32	20	25
1/4-28	50	70
5/16-24	100	140
3/8-24	160	190
7/16-20	450	500
1/2-20	480	690
9/16-18	800	1,000
5/8-18	1,100	1,300
3/4-16	2,300	2,500
7/8-14	2,500	3,000
1-14	3,700	4,500
1 1/8-12	5,000	7,000
1 1/4-12	9,000	11,000

****Shear Application**

Nut-Bolt Size	Torque Limits In-lbs	
	Min.	Max.
8-36	7	9
10-32	12	15
1/4-28	30	40
5/16-24	60	85
3/8-24	95	110
7/16-20	270	300
1/2-20	290	410
9/16-18	480	600
5/8-18	600	780
3/4-16	1,300	1,500
7/8-14	1,500	1,800
1-14	2,200	3,300
1 1/8-12	3,000	4,200
1 1/4-12	5,400	6,600

**A Torque of 80% should be used when Tef-Gel is applied to the bolt.

Some additional general maintenance areas are as follows:

Nose and Main Gear Tracks

Clean and lubricate with a dry Teflon coating spray.

Joints

Spray all joints with light penetrating oil such as LPS 3 to ensure lubrication at all times.

Electrical Connections

Apply SP-400 SOFT SEAL or LPS 500 to all electrical connections to prevent corrosion.

Hydraulic Fluid

For use in all hydraulic systems, including brakes: MIL-H-5606.

4.2 INSPECTION TIME INTERVALS			HOURS				MECHANIC		INSP.
			25	50	100	ANN	RT. Float	LT. Float	
General	Placards					X			
Hulls & Struts	Float Installation.	Float exterior – Inspect for damage, wrinkled metal, corrosion, paint loss, etc.		X					
		Struts & attach fittings			X				
		Spreader bars			X				
		Float Structure (interior)				X			
	Foam Compartment Covers and Seals – Inspect for condition, security operation, and excessive wear.				X				
	Pumper Tube Installation – Inspect for condition, security, routing of hoses.					X			
Water Rudder System	Water Rudder Hinges – Inspect freedom of rotation.		X						
	Water Rudder Steering and Retract Systems – Inspect the following: cables for broken wire; cable fittings for cable slippage, cracks and distortion.	Inspect cable pulleys for freedom of rotation, cable guard pins for presence; rigging. Retract for operations check.			X				
	Water Rudder Blades and Posts – Inspect for damage, security of attachment, corrosion, paint, rigging.	Inspect water rudder bulkhead boots for cracks and wear.			X				
Electrical System	Pump and Indicator Light Wiring – Inspect for chafing, broken or loose terminals and general condition.				X				
Gear and Probe	Solenoids – Inspect wiring, mounting and general condition.				X				
	Pressure Switches – Inspect wiring, mounting and general condition.				X				
	All Pump Motors – Inspect wiring, mounting and general condition.				X				

INSPECTION TIME INTERVALS 14.2			HOURS				MECHANIC		INSP
			25	50	100	ANN	RT.	LT.	
Landing Gear Systems	Lubricate Nose Gear Tracks.		X						
	Nose Gear Box/Block Tracks measured at slide route for wear, .070 inches or less wear tolerance.					X			
	Nose Gear Pivot Blocks and Forks – Inspect for condition, lubrication, corrosion and paint.		X						
	Nose and Main Wheel Bearing – Grease zerk fittings.		X						
	Hydraulic Fluid Level			X					
	Wheels and Tires – Inspect for wear, pressure, condition.			X					
	Brake Assemblies – Inspect for wear, corrosion, leakage.			X					
	Hydraulic Fluid Screen – Clean and inspect. Note: If floats sit for extended periods of time (i.e., if removed during winter months), screen should be cleaned before putting floats back into service.	Hydraulic fluid in reservoir should be checked for moisture or other contaminants and changed if necessary.			X				
	(3)External Hydraulic 10 micron filter elements – Clean and inspect Note: If floats sit for extended periods of time (i.e., if removed during winter months), screen should be cleaned before putting floats back into service.	Hydraulic fluid in reservoir should be checked for moisture or other contaminants and changed if necessary.				X			
	Main and Nose Gear Actuator, Assemblies – Inspect for condition, lubrication, leakage, corrosion and cleanliness.	NOTE: Follow revised directions in Service Letter #80 for operations from sand and gravel.			X				
	Nose Gear Springs – Scotchply springs, inspect for cracks, delamination and paint.				X				
	Main Gear Drag Link – Inspect for condition, lubrication, corrosion, check attach bolts for wear.	Grease the pivot points.			X				
	Main Gear Shock Strut – Inspect for evidence of corrosion, pitting, cleanliness and security. Check lower attach bolt for wear and lubrication.			X					
	Hydraulic Lines and Fittings – Inspect for leaks, condition and security.					X			

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	Hydraulic Manifolds - Inspect for condition, security and leaks.				X			
	Fuselage Frame – Inspect fuselage frame tubing and float attaching parts for any signs of bending or weld cracking.	Inspect in the areas of front float strut and the main float pylon attach.			X			
	Hydraulic Pump – Inspect hydraulic pump, accumulator assembly and Vickers valve for leaks, condition, and security.	Check Hydraulic selector head and hand pump for leaks, condition and security. Instrument Panel press 2 test bulbs.			X			

INSPECTION TIME INTERVALS 14.2			HOURS				MECHANIC		INSP.
			25	50	100	ANN	RT. Float	LT. Float	
	Brake System Plumbing – Inspect for leaks, condition and security.					X			
	Main Gear Oleos – Service					X			
	Perform Retraction Test	Main Gear – Inspect up and down for proper engagement.				X			
		Nose Gear Trolley – Inspect for proper travel				X			
		Nose Gear – Inspect for excessive side play in the down position.				X			
		Perform emergency gear Extension (hand pump).				X			
	Nose and Main Wheel Bearings – Disassemble and inspect.					X			
Water Pickup Probes	Perform Retraction Test	For probe down position, inspect for proper seating and alignment of tubes.			X				
		Inspect for speed of retraction (approximately one second)			X				
		Inspect for any leaks in probe jack cylinder			X				
		Inspect float area around probe opening for any damage.	X						
Auxiliary Finlets	Remove and Inspect per Section 9.2				X				
	Visual Inspection per Section 9.2			X					

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15.0 WIEGHT AND BALANCE

15.1 WEIGHNING PROCEDURES FOR THE AT-802 FIREBOSS AMPHIBIAN

Level aircraft per manufacturer's instructions.

Place scales under the right and left nose and main gear wheels.

Place blocking under right and left main gear wheels to level aircraft.

Drop plumb bob from wing leading edge on either side of the plane to the floor and mark. This is the datum-line, station 0.0.

Draw another line between the nose wheel centers and a 3rd line between the main wheel centers.

Measure the distance from 0.0 to the nose wheel line. This is X.

Measure the distance from 0.0 to the main wheel line. This is Y.

Use this table for the calculations:

	Scale Reading	Distance from 0.0	Weight x Arm
	Weight	x Arm	= Moment
Left Front	+	- X	-
Right Front	+	- X	-
Left Rear	+	+ Y	+
Right Rear	+	+ Y	+

Totals

Notes:

1. Zero out or deduct tare weights at the Y arm.

END